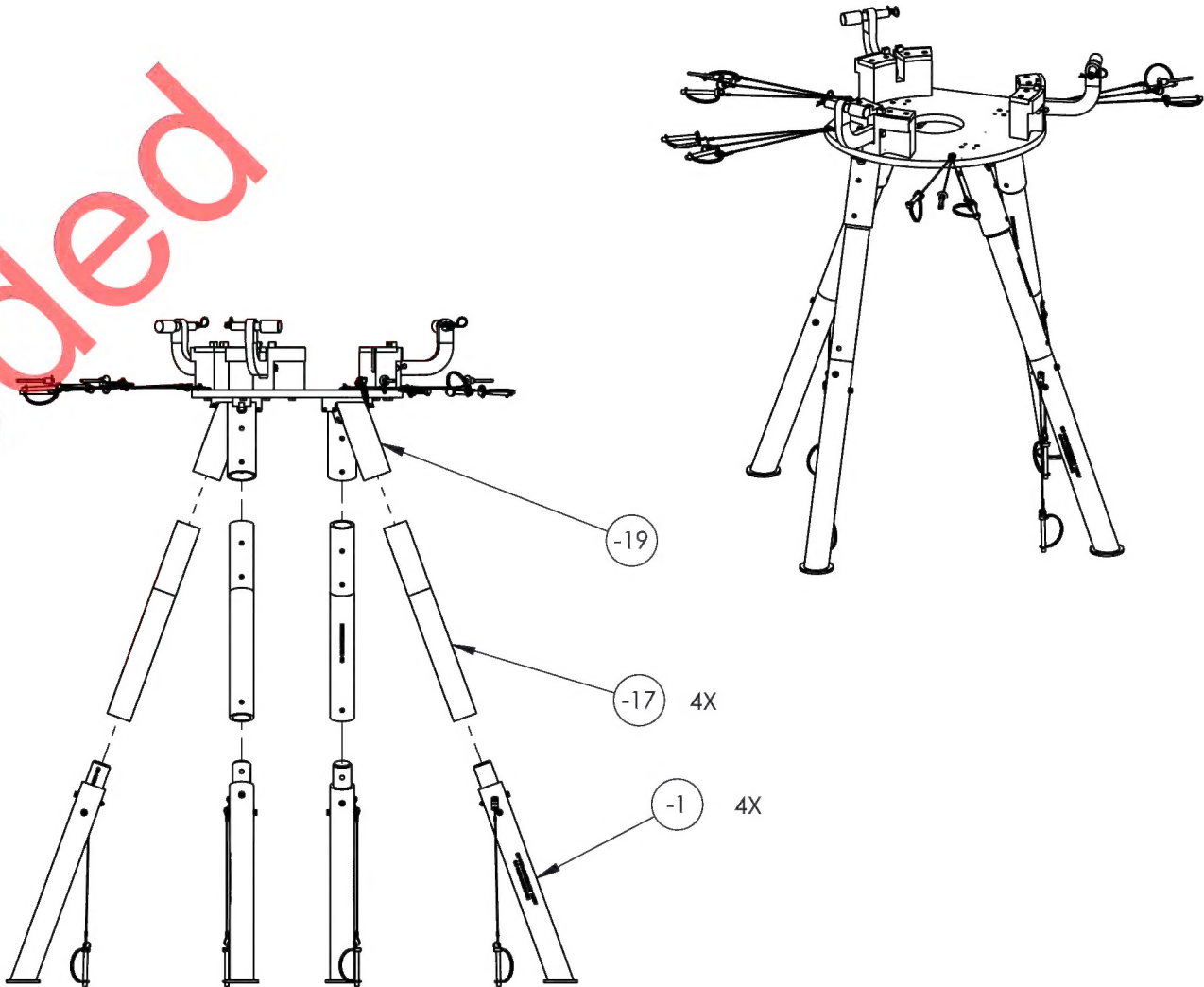


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| REVISIONS |         |   |           |         |          |
|-----------|---------|---|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION   | DATE      | INITIAL | APPROVED |
| 1         |         | CH'D -5 & -17 TUBE WALL FROM .035 TO .25. CH'D -9 FROM Ø2 TO 1.50. CH'D -43 FROM COTTER PIN TO HAIR LIP PIN. DELETED -55. CH'D -57 QTY. FROM 4 TO 8. ADDED -89 & -91. ROTATED Ø.354 HOLE 90° IN -9. CH'D -23 OD FROM Ø2.375. CH'D LOCATION DIM'S -25 & -27 ON -21. ADDED CHAMFER -25 & -27. CH'D LENGTH -25 FROM .812. CH'D -29 EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO 5X0.8mm. CH'D -31 C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES. CH'D -35A & -35B C.B. FROM Ø.365 TO Ø.400. CH'D -37 R.304 TO R.591 (X2). CORRECTED SECTION A-A & SIDE VIEWS -33 & ADDED MISSING DIM'S. CH'D PELICAN CASE FROM 1.650 & ALL FOAM, ALL CHANGES PER G.E. OR R.W. | 3/9/2011  | RJC     | RW       |
| 2         |         | ADDED -5 & -17 NOTE 1 PER R.W. CH'D -5 HOLE FROM 10-32 UNF TO M5X0.8mm. CH'D -29 HOLE FROM Ø.187 TO Ø.188-.189 PER S.E. DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE. ADDED MISSING LINES PER G.E.  | 6/29/2011 | RJC     | RW       |
| 3         |         | -35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE.   | 2/11/2013 | RJC     | DW       |
| 3A        |         | UPDATED TO NEW DRAFTING STANDARD. -19 CORRECTED REF # FROM RBW6205G14032-3G TO RBW6205G14031-3G.  | 1/13/2014 | JAG     | RW       |
| 4         | 15-0098 | -31 CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G. CH'D DIM WAS .62 IS .62 ±.015. -33 CH'D DIM'S WAS .984 IS .984 ±.01, WAS 1.476 IS 1.476 ±.01, WAS 6.828 IS 6.828 ±.010, WAS 3.496 IS 3.496 ±.010. ADDED MISSING DIM .713. -35A & -35B CH'D ANGLE WAS 19° IS 22°.   | 5/11/2015 | RJC     | JAG      |

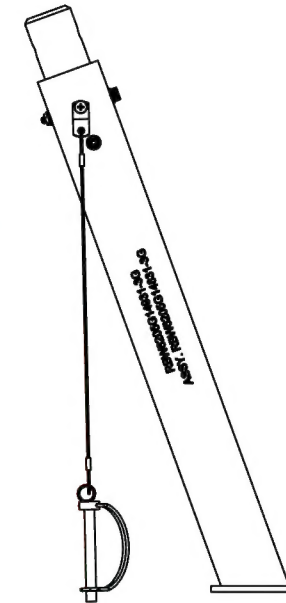
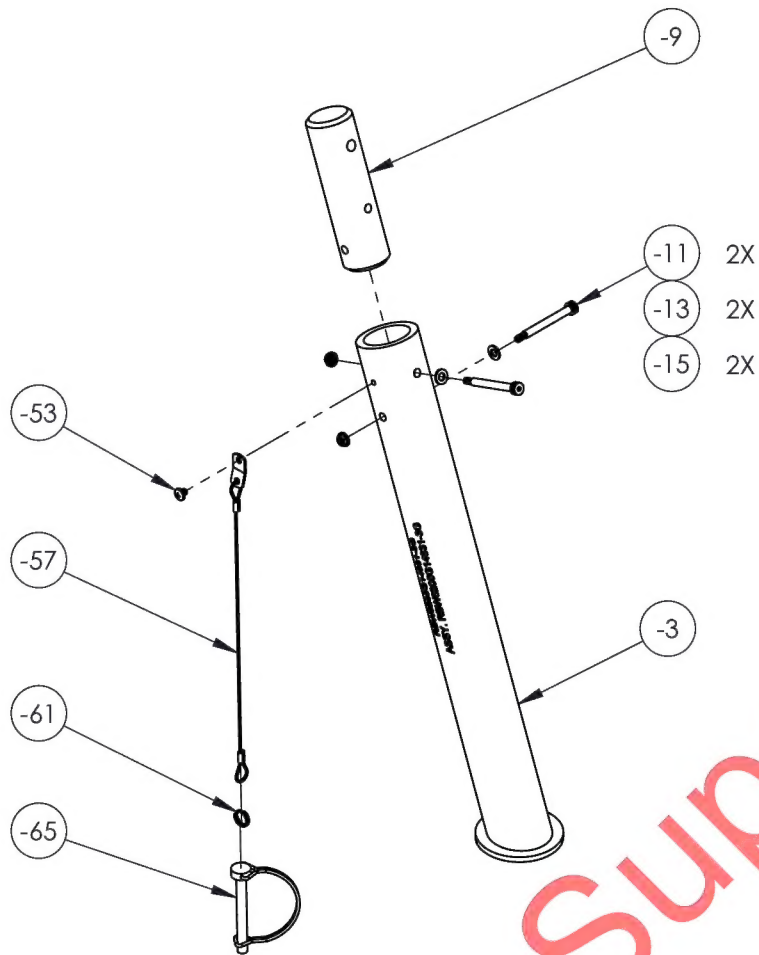
| ASSY QTY | ASSY QTY | ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description                    | Material      | B/O INFORMATION OR SPECIFICATIONS                      | PG.  |
|----------|----------|----------|----------|-----|--------|----------|--------------------------------|---------------|--|------|
|          |          |          | X        |     | -1     | 4        | LOWER LEG ASSY.                |               | (RBW6205G14831-3G)                                     | 2    |
|          |          | X        | 1        |     | -3     |          | LLOWER LEG WELDMENT            |               |  | 3    |
|          |          | 1        |          |     | -5     |          | LOWER LEG                      | 6061 RND TUBE |  | 4    |
|          |          | 1        |          |     | -7     |          | FOOT                           | 6061          |  | 5    |
|          |          |          | 1        |     | -9     |          | CONNECTOR PIN                  | 6061          |  | 6    |
|          |          |          | 2        | B/O | -11    |          | SHOULDER SCREW                 | STEEL         | M5x.8 X 50mm (MCMaster-CARR #92981A107)                | 2    |
|          |          |          | 2        | B/O | -13    |          | FLAT WASHER                    | STEEL         | Ø6.4mm ID (MCMaster-CARR #91166A250)                   | 2    |
|          |          |          | 2        | B/O | -15    |          | HEX LOCKNUT                    | STEEL         | M5x0.8 (MCMaster-CARR #94920A300)                      | 2    |
|          |          |          |          |     | -17    | 4        | UPPER LEG                      | 6061 RND TUBE | (RBW6205G15151-3G)                                     | 7    |
|          | X        |          |          |     | -19    | 1        | TILTING STAND ASSY.            |               | (RBW6205G14031-3G)                                     | 8    |
| X        | 4        |          |          |     | -21    |          | SOCKET WELDMENT                |               |  | 9,10 |
| 1        |          |          |          |     | -23    |          | SOCKET                         | 6061 RND TUBE |  | 11   |
| 1        |          |          |          |     | -25    |          | EAR                            | 6061          |  | 12   |
| 1        |          |          |          |     | -27    |          | TAB                            | 6061          |  | 13   |
|          | 4        |          |          |     | -29    |          | HING BLOCK                     | 1018          |  | 14   |
|          | 1        |          |          |     | -31    |          | PLATE                          | 6061          |  | 15   |
|          | 3        |          |          |     | -33    |          | STAND                          | 6061          |  | 16   |
|          | 3        |          |          |     | -35A   |          | PAD, LEFT                      | WHITE DELRIN  |  | 17   |
|          | 3        |          |          |     | -35B   |          | PAD, RIGHT                     | WHITE DELRIN  |  | 18   |
|          | 3        |          |          |     | -37    |          | ARM                            | 6061          |  | 19   |
|          | 3        |          |          |     | -39    |          | PIN                            | 6061          |  | 20   |
|          | 3        |          |          | B/O | -41    |          | CLEVIS PIN                     | STEEL         | Ø3/8 X 2-1/8 (MCMaster-CARR #98306A278)                | 8    |
|          | 3        |          |          | B/O | -43    |          | HAIRPIN COTTER PIN             | STEEL         | (MCMaster-CARR #98335A049)                             | 8    |
|          | 3        |          |          | B/O | -45    |          | HAIRPIN COTTER PIN             | STEEL         | FOR SHAFT Ø3/8-7/8 (MCMaster-CARR #98335A064)          | 8    |
|          | 9        |          |          | B/O | -47    |          | HEX HEAD BOLT                  | STEEL         | 5/16-24 UNF X 1-3/32 (AIRCRAFT SPRUCE #AN5-10A)        | 8    |
|          | 12       |          |          | B/O | -49    |          | FLAT HEAD MACHINE SCREW        | STEEL         | M5x0.8 X 16mm (MCMaster-CARR #91420A326)               | 8    |
|          | 8        |          |          | B/O | -51    |          | DOWEL PIN                      | STEEL         | Ø3/16 X 7/8 (MCMaster-CARR #98381A509)                 | 8    |
|          | 4        |          | 1        | B/O | -53    |          | PAN HEAD MACHINE SCREW         | STEEL         | M5x0.8 X 5mm (MCMaster-CARR #92005A315)                | 2, 8 |
|          | 4        |          | 1        | B/O | -57    |          | LANYARD                        | 304 S.S.      | LOOP/LOOP W/TAB 12in. (MCMaster-CARR #30345T38)        | 2, 8 |
|          | 8        |          |          | B/O | -59    |          | LANYARD                        | 304 S.S.      | LOOP/LOOP 12in. (MCMaster-CARR #30345T36)              | 8    |
|          | 12       |          | 1        | B/O | -61    |          | SPLIT RING                     | STEEL         | Ø.67 OD X Ø.526 I.D (MCMaster-CARR #90177A215)         | 2, 8 |
|          | 4        |          |          | B/O | -63    |          | QUICK-RELEASE PIN              | S.S.          | Ø3/16 X 2 (MCMaster-CARR #90985A106)                   | 8    |
|          | 8        |          | 1        | B/O | -65    |          | SAFETY PIN W/RND RETAINER SNAP | STEEL         | Ø5/16 X 2-1/2 USABLE LENGTH (MCMaster-CARR #98416A130) | 2, 8 |
|          | 8        |          |          | B/O | -67    |          | SOCKET HEAD CAP SCREW          | STEEL         | M5x0.8 X 18mm (MCMaster-CARR #91290A238)               | 8    |
|          |          |          |          | B/O | -69    | 1        | CASE W/O FOAM                  | PLASTIC       | EXTERIOR 14-3/8 X 27-1/4 X 37-1/16 PELICAN #APP-1730-E | NS   |
|          |          |          |          |     | -71    | 1        | INSIDE PLACARD                 | PLASTIC       |  | 21   |
|          |          |          |          | B/O | -73    | 1        | BOTTOM FOAM                    | Y20, BLACK    | 10 X 24.53 X 34.53 I.R. SPECIALTIES                    | 22   |
|          |          |          |          | B/O | -75    | 1        | TOP LID FOAM                   | Y20, BLACK    | 2.50 X 24.53 X 34.53 I.R. SPECIALTIES                  | 23   |
|          |          |          |          | B/O | -77    | 1        | SHELF FOAM                     | Y20, BLACK    | 2.34 X 8.12 X 16.93 I.R. SPECIALTIES                   | 24   |
|          |          |          |          | B/O | -79    | 1        | SHELF STIFFENER                | COROPLAST     | .157 X 8.12 X 16.93 I.R. SPECIALTIES                   | 25   |
|          | 4        |          |          | B/O | -81    |          | SOCKET HEAD CAP SCREW          | S.S.          | M5x0.8 X 45mm (MCMaster-CARR #91292A195)               | 8    |
|          | 4        |          |          | B/O | -83    |          | HEX NUT                        | S.S.          | M5x0.8 (MCMaster-CARR #91028A658)                      | 8    |
| ASSY -21 | ASSY -19 | ASSY -3  | ASSY -1  |     |        |          |                                |               |  |      |



| DART AEROSPACE                                      |  |  |               |
|---|--|--|---------------|
| TITLE   |  | TRANSPORTABLE SWASHPLATE SUPPORT STAND |               |
| DWG NO.   |  | RBW6205G11532-3G                       | REV 4         |
| MAT'L   |  | DRAWN BY: CLOUGH                       |               |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |  | APPROVED <i>D Weil</i>                 |               |
| .XXX ± .005   |  | FRACTIONS ± 1/8                        |               |
| .XX ± .01   |  | ANGLES ± 5°                            |               |
| .X ± .1   |  | SPEC                                   |               |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R        |  | USED ON MODEL                          |               |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING           |  | AGUSTA AW139                           |               |
| SCALE 1:15  |  | DATE 11/18/2010                        | SHEET 1 OF 25 |

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| REVISIONS |     |             |      |          |
|-----------|-----|-------------|------|----------|
| REV       | ECR | DESCRIPTION | DATE | INITIAL  |
|           |     |             |      | APPROVED |



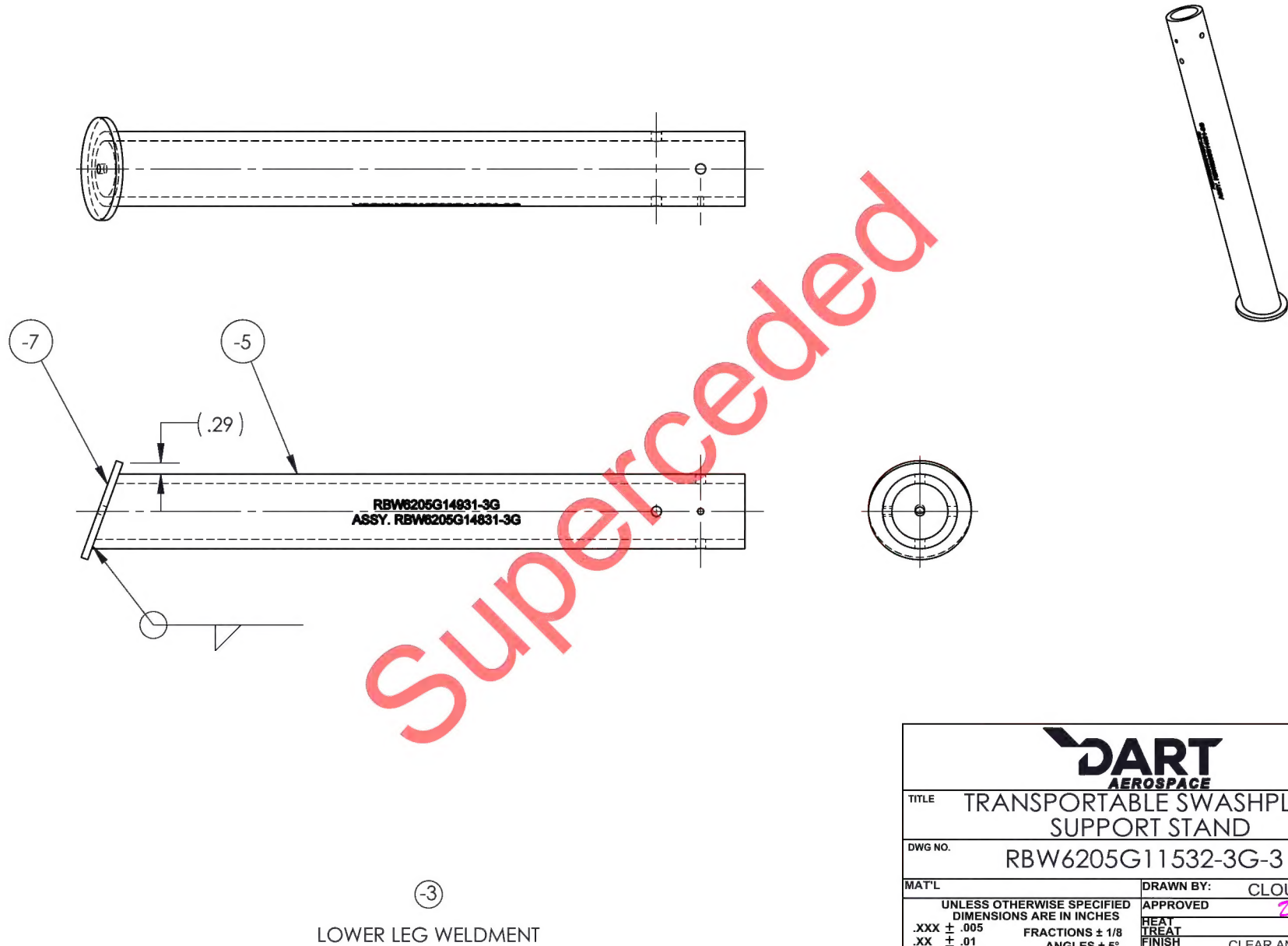
Superceded

(-1)  
LOWER LEG ASSY.

|  |                        |
|--|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-1                             | REV 4                  |
| MAT'L  | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005  | HEAT                   |
| .XX ± .01  | TREAT                  |
| .X ± .1  | FINISH                 |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | SPEC                   |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | USED ON MODEL          |
|  | AGUSTA AW139           |
| SCALE 1:6  | DATE 11/18/2010        |
|  | SHEET 2 OF 25          |

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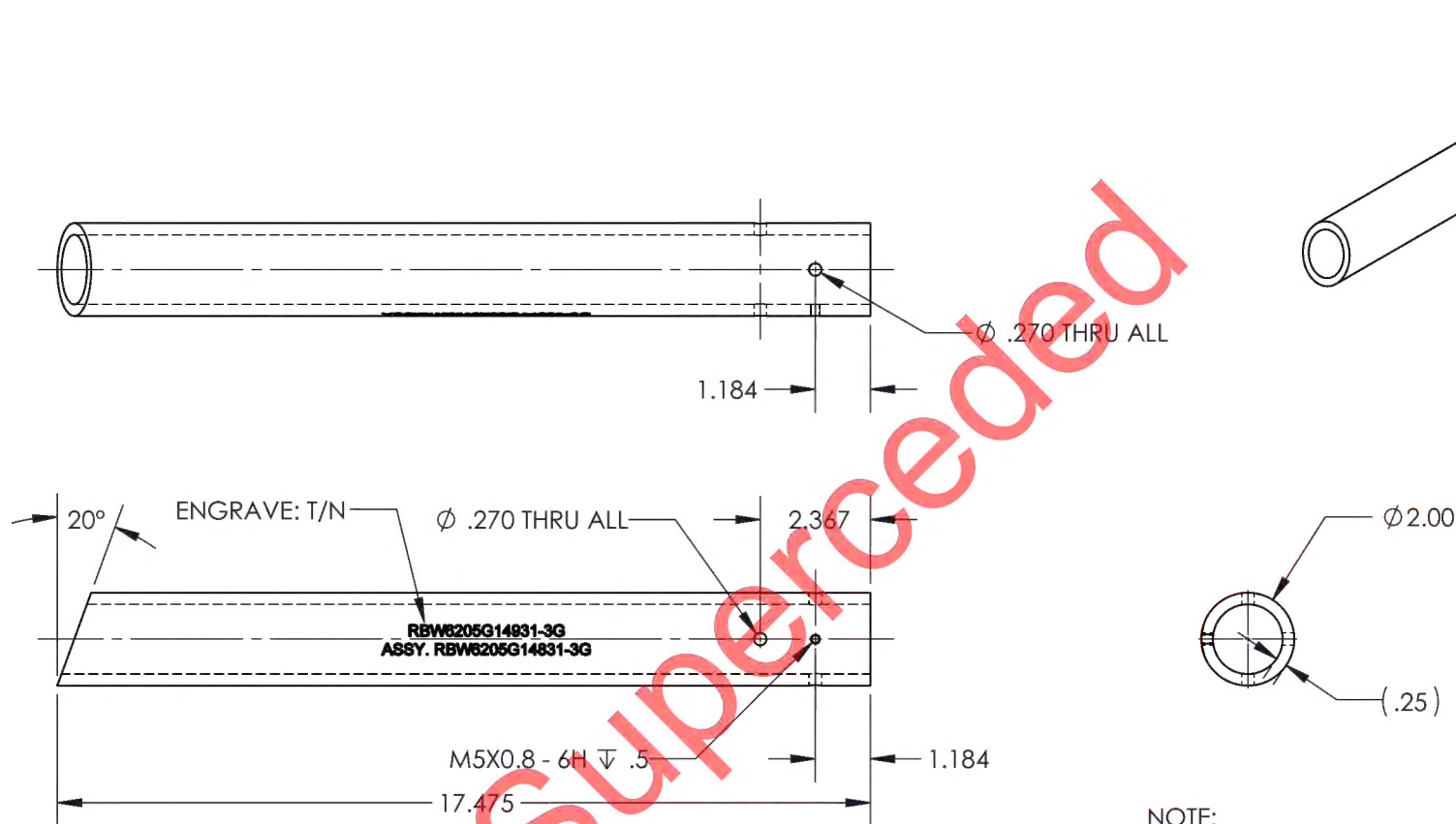
| REVISIONS |     |             |          |
|-----------|-----|-------------|----------|
| REV       | ECR | DESCRIPTION | DATE     |
|           |     |             | INITIAL  |
|           |     |             | APPROVED |



|  |                                    |
|--|------------------------------------|
| <b>DART</b><br>AEROSPACE                               |                                    |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                    |
| DWG NO. RBW6205G11532-3G-3                             | REV 4                              |
| MAT'L  | DRAWN BY: CLOUGH                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005  | HEAT TREAT                         |
| .XX ± .01  | FINISH CLEAR ANODIZE               |
| .X ± .1  | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                       |
| SCALE 1:4  | DATE 11/18/2010                    |
| SHEET 3 OF 25  |                                    |

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| REVISIONS |     |   |           |         |          |
|-----------|-----|---|-----------|---------|----------|
| REV       | ECR | DESCRIPTION   | DATE      | INITIAL | APPROVED |
| 1         |     | CH'D TUBE WALL FROM .035 TO .25.                            | 3/9/2011  | RJC     | RW       |
| 2         |     | ADDED NOTE 1 PER R.W. CH'D HOLE FROM 10-32 UNF TO M5X0.8mm. | 6/29/2011 | RJC     | RW       |



NOTE:  
1. CLEAN UP OUTSIDE DIAMETER OF TUBE.

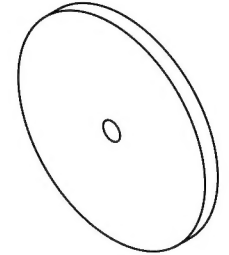
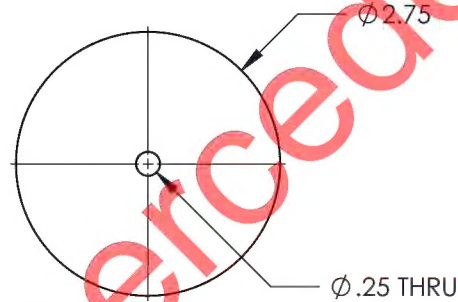
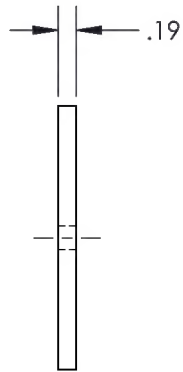
(5)  
LOWER LEG

|  |                               |
|--|-------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                               |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                               |
| DWG NO. RBW6205G11532-3G-5                             | REV 4                         |
| MAT'L 6061 RND TUBE                                    | DRAWN BY: CLOUGH              |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>        |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                    |
| .XX ± .01 ANGLES ± 5°                                  | FINISH SEE WELDMENT -3        |
| .X ± .1  | SPEC                          |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                 |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                  |
| SCALE 1:4  | DATE 11/18/2010 SHEET 4 OF 25 |



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| REV       | ECR | DESCRIPTION | DATE | INITIAL  |
|           |     |             |      | APPROVED |

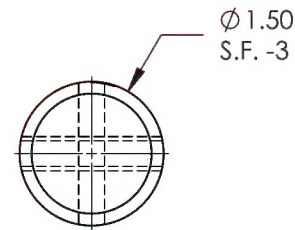
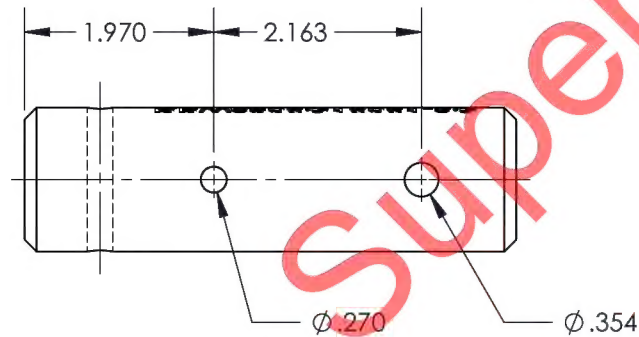
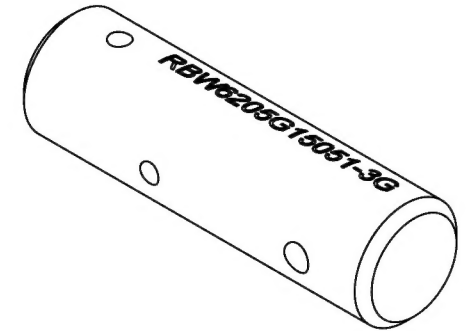
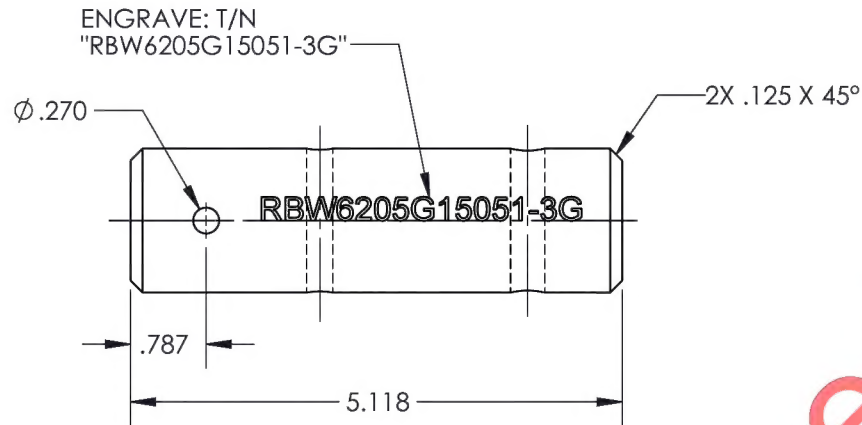


(-7)  
FOOT

|  |                        |
|--|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-7                             | REV 4                  |
| MAT'L 6061   | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT             |
| .XX ± .01 ANGLES ± 5°                                  | FINISH SEE WELDMENT -3 |
| .X ± .1  | SPEC                   |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139           |
| SCALE 1:2  | DATE 11/18/2010        |
| SHEET 5 OF 25  |                        |

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| REVISIONS |     |  |          |         |          |
|-----------|-----|--|----------|---------|----------|
| REV       | ECR | DESCRIPTION                                  | DATE     | INITIAL | APPROVED |
| 1         |     | CH'D FROM Ø2 TO 1.50, ROTATED Ø.354 HOLE 90° | 3/9/2011 | RJC     | RW       |



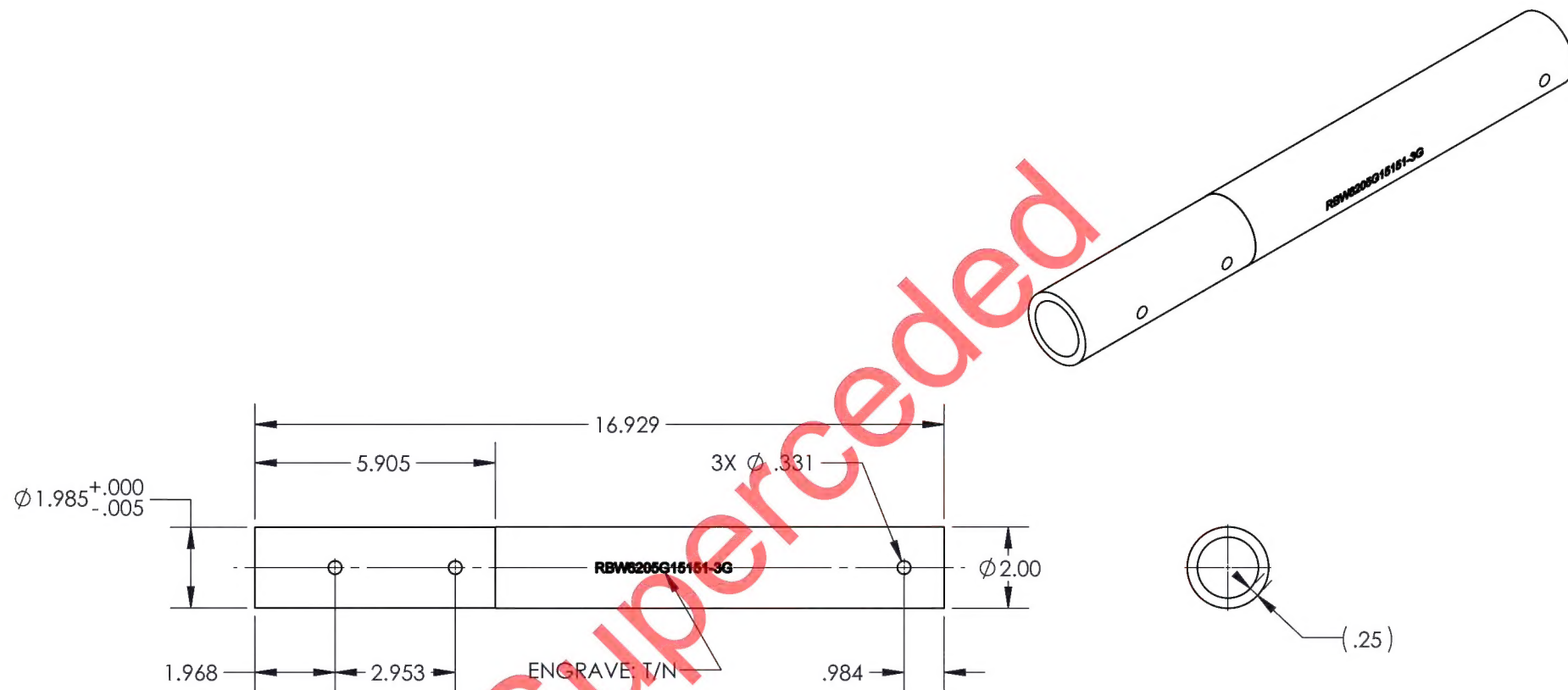
(-9)

CONNECTOR PIN

|  |                                    |
|--|------------------------------------|
| <b>DART</b><br>AEROSPACE                               |                                    |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                    |
| DWG NO. RBW6205G11532-3G-9                             | REV 4                              |
| MAT'L 6061   | DRAWN BY: CLOUGH                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                         |
| .XX ± .01 ANGLES ± 5°                                  | FINISH CLEAR ANODIZE               |
| .X ± .1  | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                       |
| SCALE 1:2  | DATE 11/18/2010                    |
| SHEET 6 OF 25  |                                    |

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| REVISIONS |     |                                  |           |         |          |
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| REV       | ECR | DESCRIPTION                      | DATE      | INITIAL | APPROVED |
| 1         |     | CH'D TUBE WALL FROM .035 TO .25. | 3/9/2011  | RJC     | RW       |
| 2         |     | ADDED NOTE 1 PER R.W.            | 6/29/2011 | RJC     | RW       |



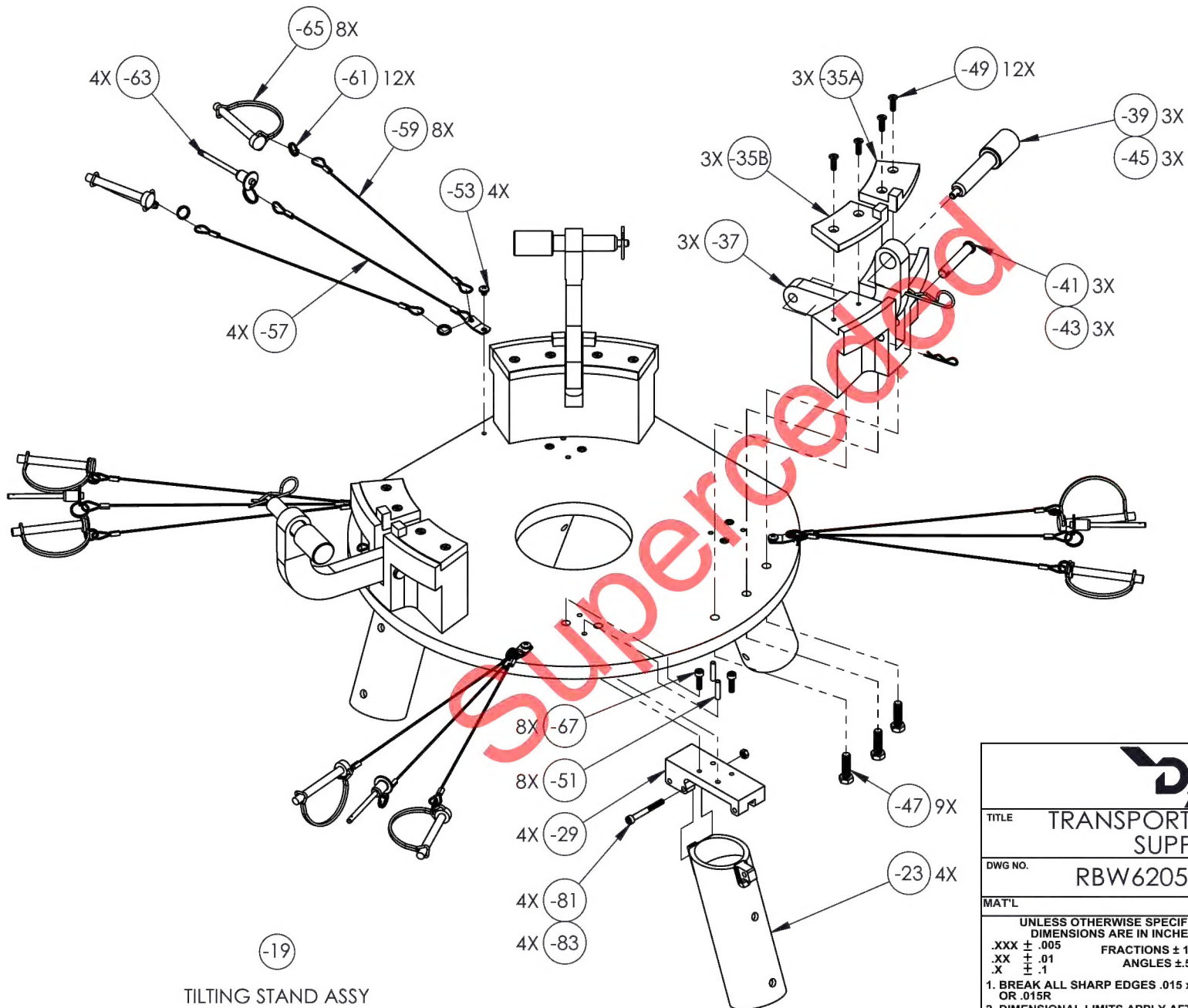
NOTES:  
1. CLEAN UP OUTSIDE DIAMETER OF TUBE.

(-17)  
UPPER LEG

|  |                                    |
|--|------------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                                    |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                    |
| DWG NO. RBW6205G11532-3G-17                            | REV 4                              |
| MAT'L 6061 RND TUBE                                    | DRAWN BY: CLOUGH                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                         |
| .XX ± .01 ANGLES ± 5°                                  | FINISH CLEAR ANODIZE               |
| .X ± .1  | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                       |
| SCALE 1:4  | DATE 11/18/2010                    |
| SHEET 7 OF 25  |                                    |

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| REV       | ECR | DESCRIPTION | DATE | INITIAL  |
|           |     |             |      | APPROVED |



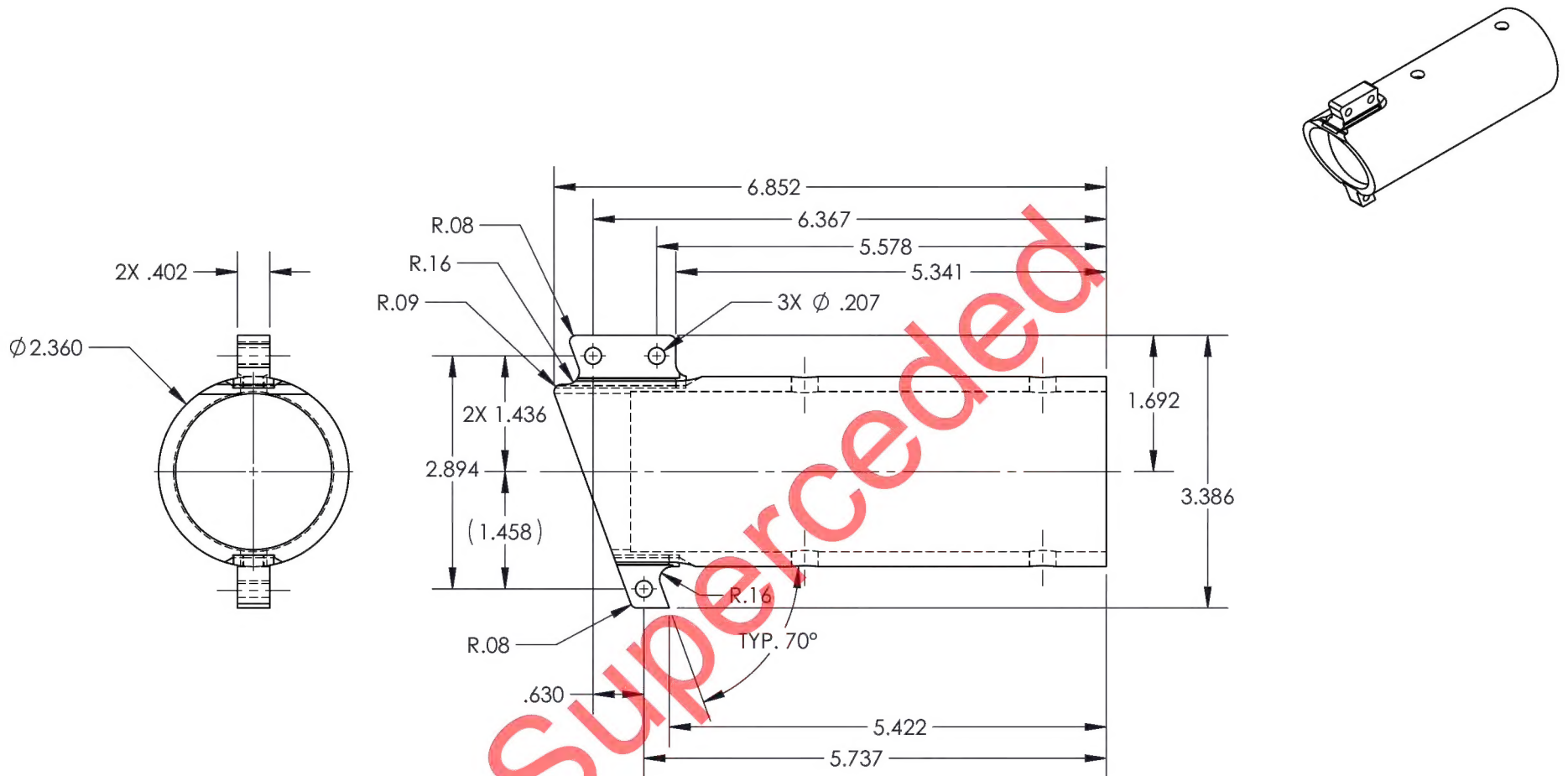
TILTING STAND ASSY

|  |                        |
|--|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-19                            | REV 4                  |
| MAT'L  | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT                   |
| .XX ± .01 ANGLES ± 5°                                  | TREAT                  |
| .X ± .1  | FINISH                 |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | SPEC                   |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | USED ON MODEL          |
|  | AGUSTA AW139           |
| SCALE 1:6  | DATE 11/18/2010        |
|  | SHEET 8 OF 25          |



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| REV       | ECR | DESCRIPTION | DATE | INITIAL  |
|           |     |             |      | APPROVED |



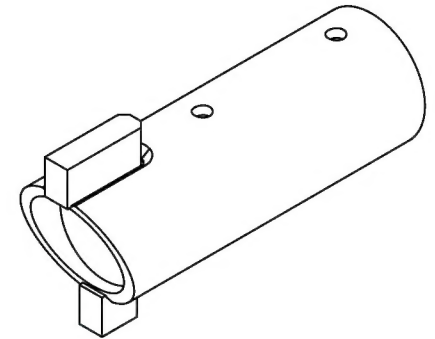
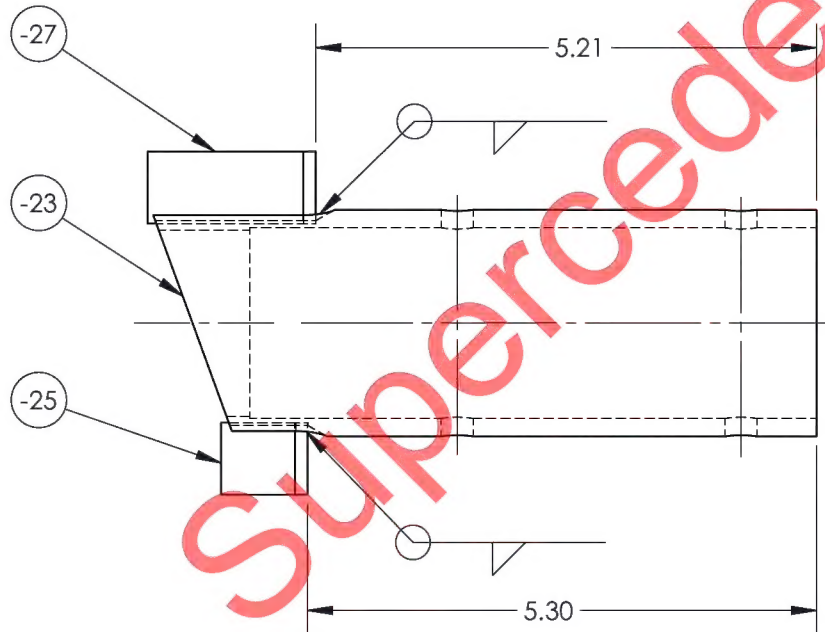
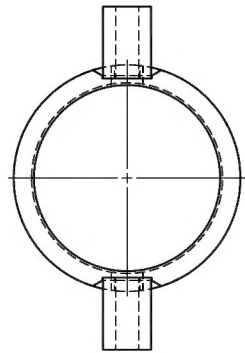
(-21)

SOCKET MACHINED

|  |                                    |
|--|------------------------------------|
| <b>DART</b><br>AEROSPACE                               |                                    |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                    |
| DWG NO. RBW6205G11532-3G-21                            | REV 4                              |
| MAT'L  | DRAWN BY: CLOUGH                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                         |
| .XX ± .01 ANGLES ± 5°                                  | FINISH CLEAR ANODIZE               |
| .X ± .1  | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                       |
| SCALE 1:10   | DATE 11/18/2010                    |
| SHEET 9 OF 25  |                                    |

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| REVISIONS |     |                                |          |         |          |
|-----------|-----|--------------------------------|----------|---------|----------|
| REV       | ECR | DESCRIPTION                    | DATE     | INITIAL | APPROVED |
| 1         |     | CH'D LOCATION DIM'S -25 & -27. | 3/9/2011 | RJC     | RW       |



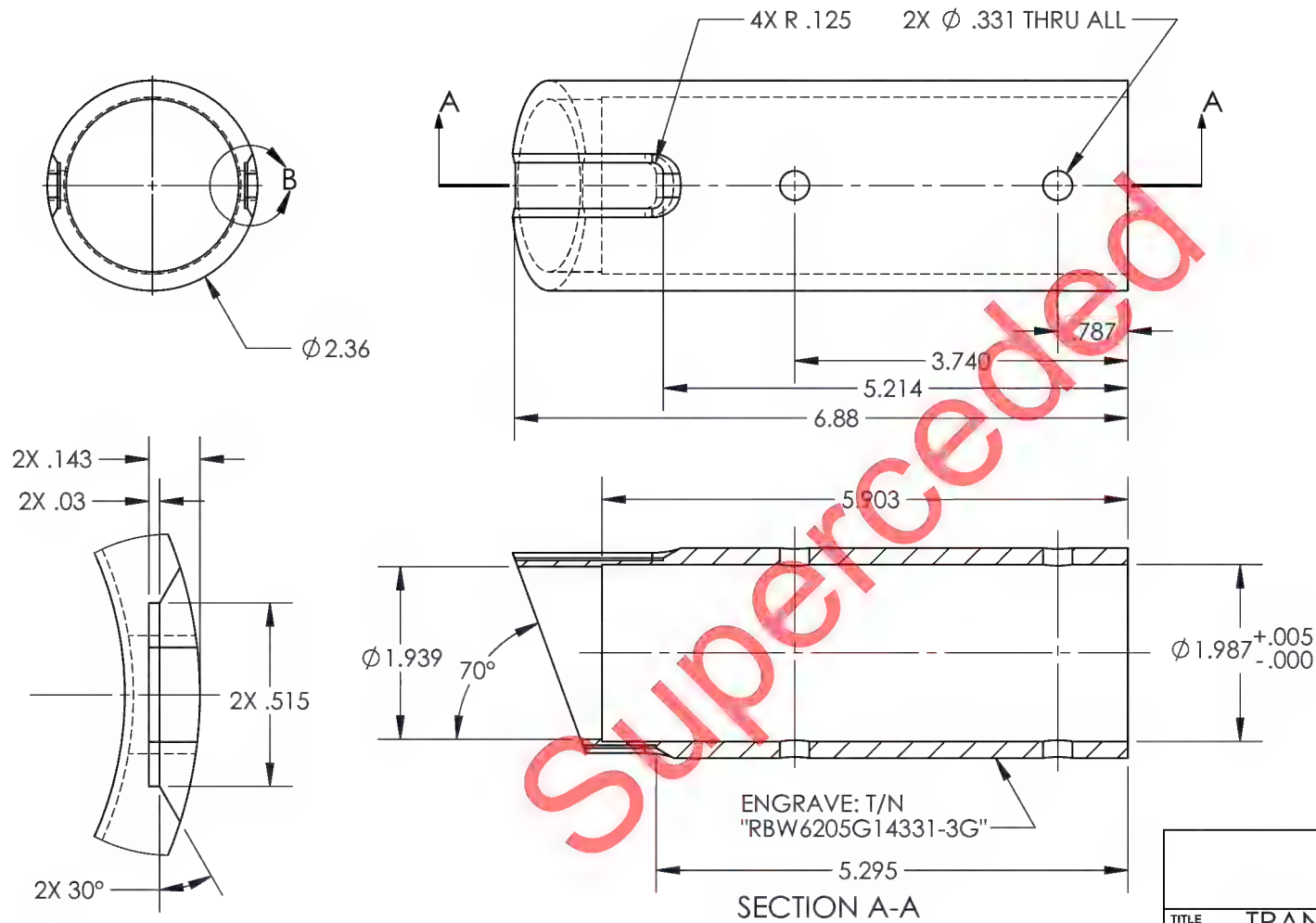
(-21)

SOCKET WELDMENT

|  |                               |
|--|-------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                               |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                               |
| DWG NO. RBW6205G11532-3G-21                            | REV 4                         |
| MAT'L  | DRAWN BY: CLOUGH              |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>        |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                    |
| .XX ± .01 ANGLES ± 5°                                  | FINISH FINISH AFTER MACHINING |
| .X ± .1  | SPEC                          |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                 |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                  |
| SCALE 1:2  | DATE 11/18/2010               |
| SHEET 10 OF 25   |                               |

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| REVISIONS |     |                      |          |         |          |
|-----------|-----|----------------------|----------|---------|----------|
| REV       | ECR | DESCRIPTION          | DATE     | INITIAL | APPROVED |
| 1         |     | CH'D OD FROM Ø2.375. | 3/9/2011 | RJC     | RW       |



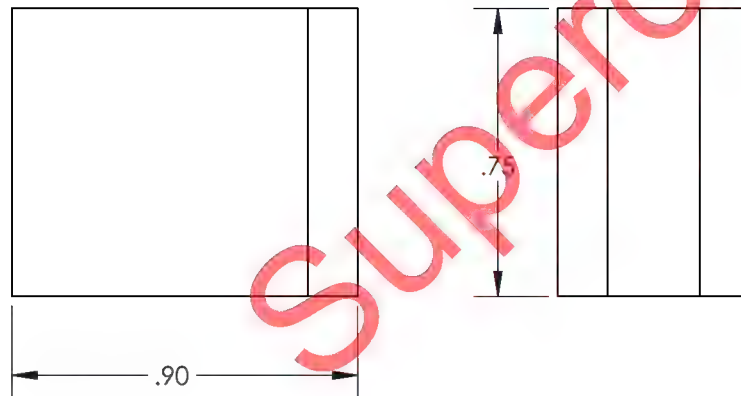
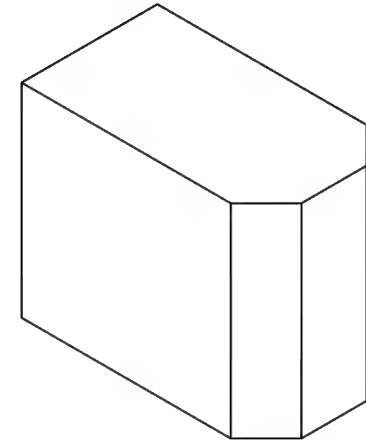
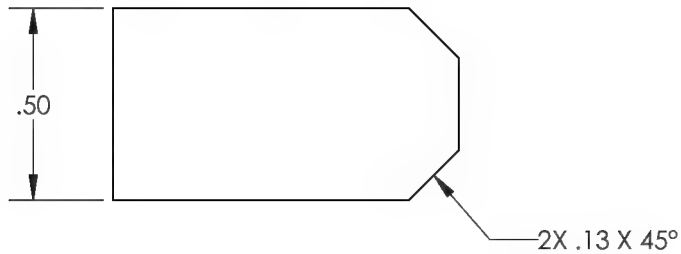
DETAIL B  
SCALE 2 : 1

(-23)  
SOCKET

|  |                         |
|--|-------------------------|
| <b>DART</b><br>AEROSPACE                               |                         |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                         |
| DWG NO. RBW6205G11532-3G-23                            | REV 4                   |
| MAT'L 6061 RND TUBE                                    | DRAWN BY: CLOUGH        |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>  |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT              |
| .XX ± .01 ANGLES ± 5°                                  | FINISH SEE WELDMENT -21 |
| .X ± .1  | SPEC                    |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL           |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139            |
| SCALE 1:2  | DATE 11/18/2010         |
| SHEET 11 OF 25   |                         |

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| REVISIONS |     |                                       |          |         |          |
|-----------|-----|---------------------------------------|----------|---------|----------|
| REV       | ECR | DESCRIPTION                           | DATE     | INITIAL | APPROVED |
| 1         |     | ADDED CHAMFER, CH'D LENGTH FROM .812. | 3/9/2011 | RJC     | RW       |



(-25)

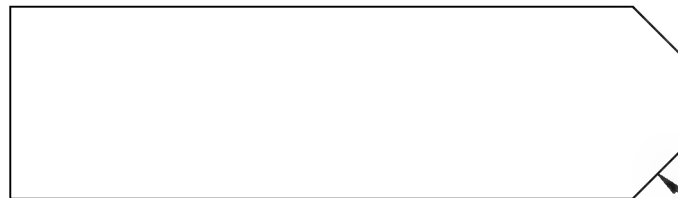
EAR

|  |                                |
|--|--------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                                |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                |
| DWG NO. RBW6205G11532-3G-25                            | REV 4                          |
| MAT'L 6061   | DRAWN BY: CLOUGH               |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>         |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                     |
| .XX ± .01 ANGLES ± 5°                                  | FINISH SEE WELDMENT -21        |
| .X ± .1  | SPEC                           |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                  |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                   |
| SCALE 2:1  | DATE 11/18/2010 SHEET 12 OF 25 |

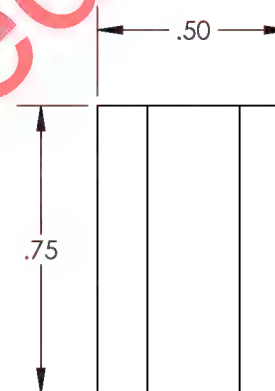
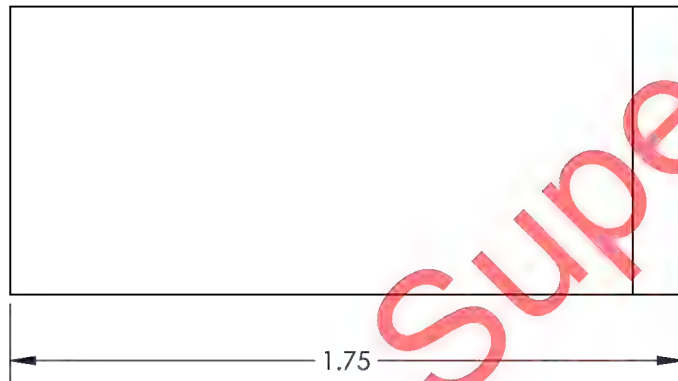
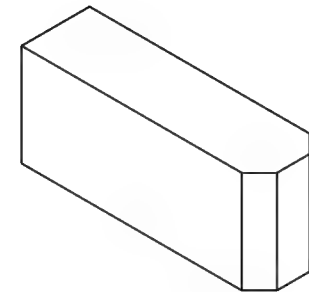


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| REVISIONS |     |                |          |         |          |
|-----------|-----|----------------|----------|---------|----------|
| REV       | ECR | DESCRIPTION    | DATE     | INITIAL | APPROVED |
| 1         |     | ADDED CHAMFER. | 3/9/2011 | RJC     | RW       |



2X .13 X 45°



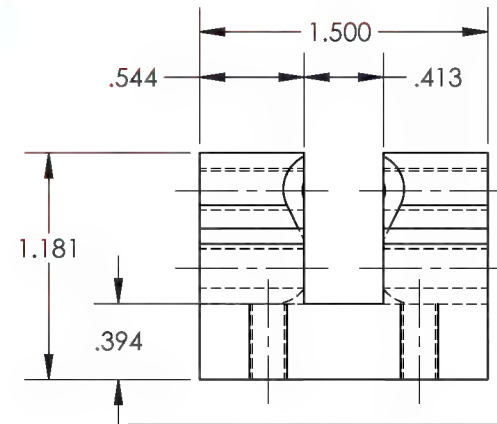
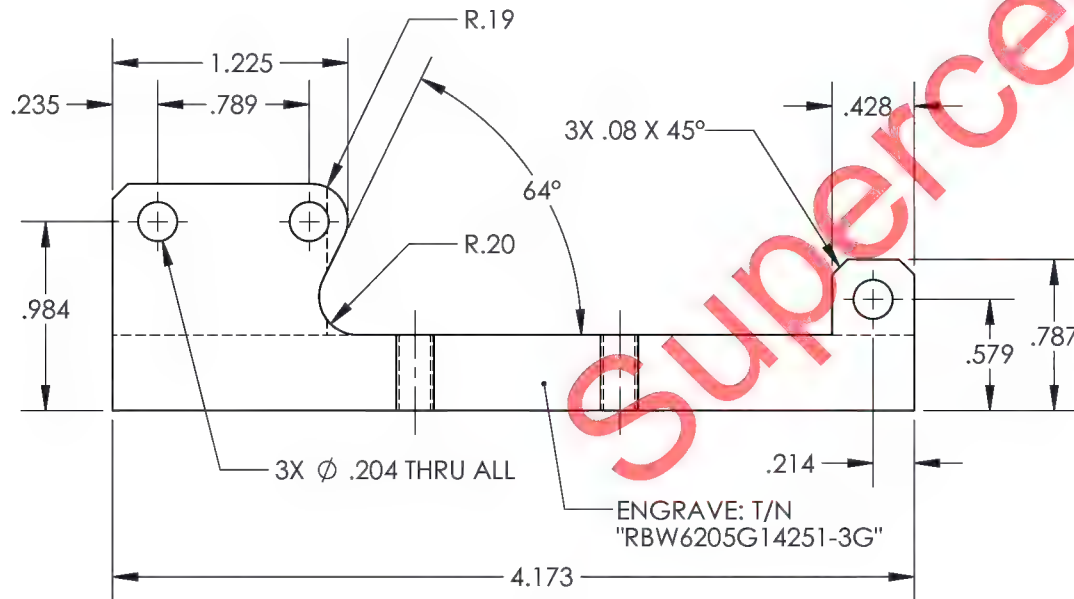
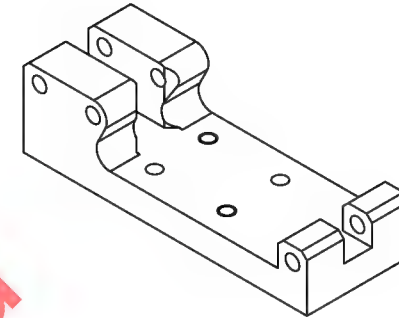
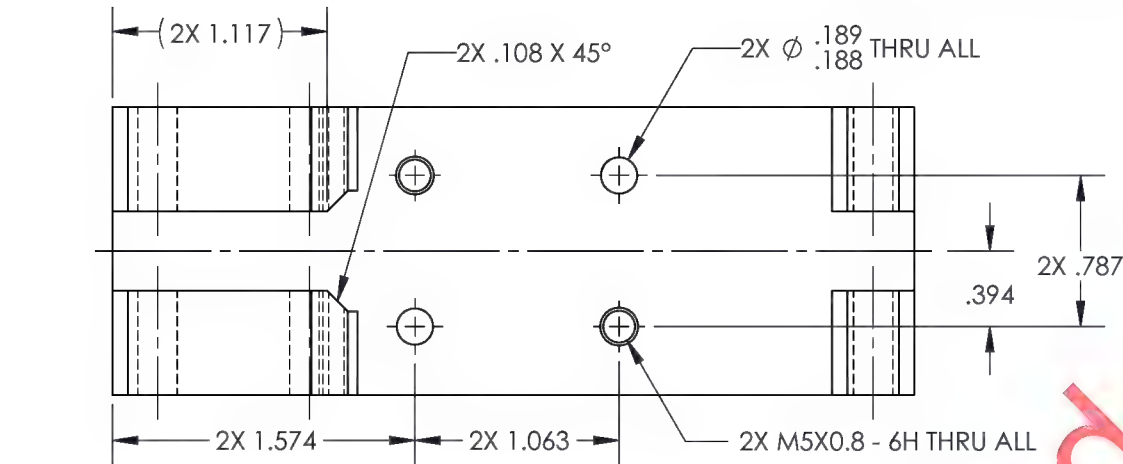
(-27)

TAB

|  |                                |
|--|--------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                                |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                |
| DWG NO. RBW6205G11532-3G-27                            | REV 4                          |
| MAT'L 6061   | DRAWN BY: CLOUGH               |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>         |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                     |
| .XX ± .01 ANGLES ± 5°                                  | FINISH SEE WELDMENT -21        |
| .X ± .1  | SPEC                           |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                  |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                   |
| SCALE 2:1  | DATE 11/18/2010 SHEET 13 OF 25 |

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| REVISIONS |     |  |           |         |          |
|-----------|-----|--|-----------|---------|----------|
| REV       | ECR | DESCRIPTION  | DATE      | INITIAL | APPROVED |
| 1         |     | CH'D EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO 5X0.8mm. | 3/9/2011  | RJC     | RW       |
| 2         |     | CH'D HOLE FROM Ø.187 TO Ø.188 - .189                                       | 6/29/2011 | RJC     | RW       |

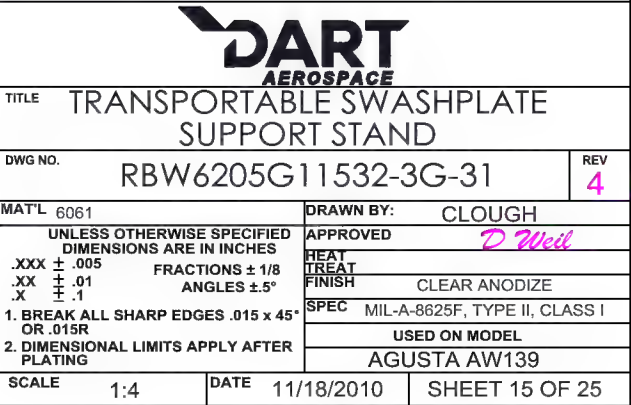


-29

HING BLOCK

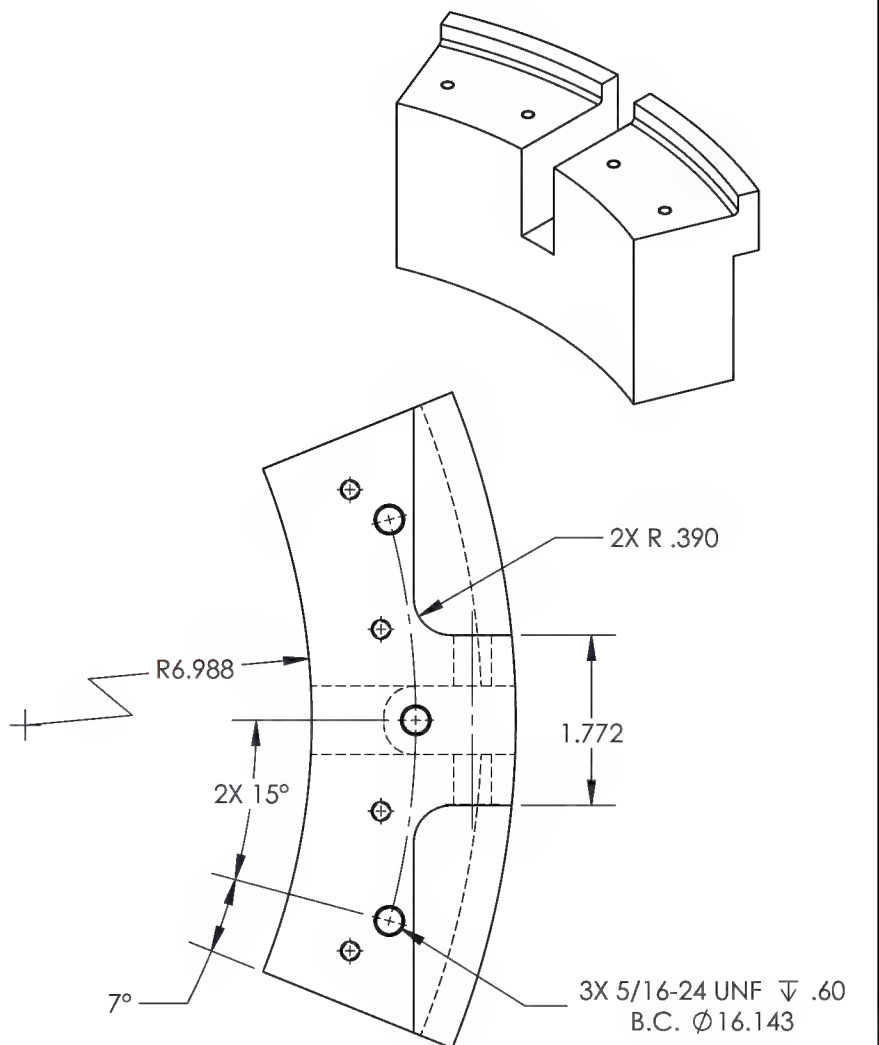
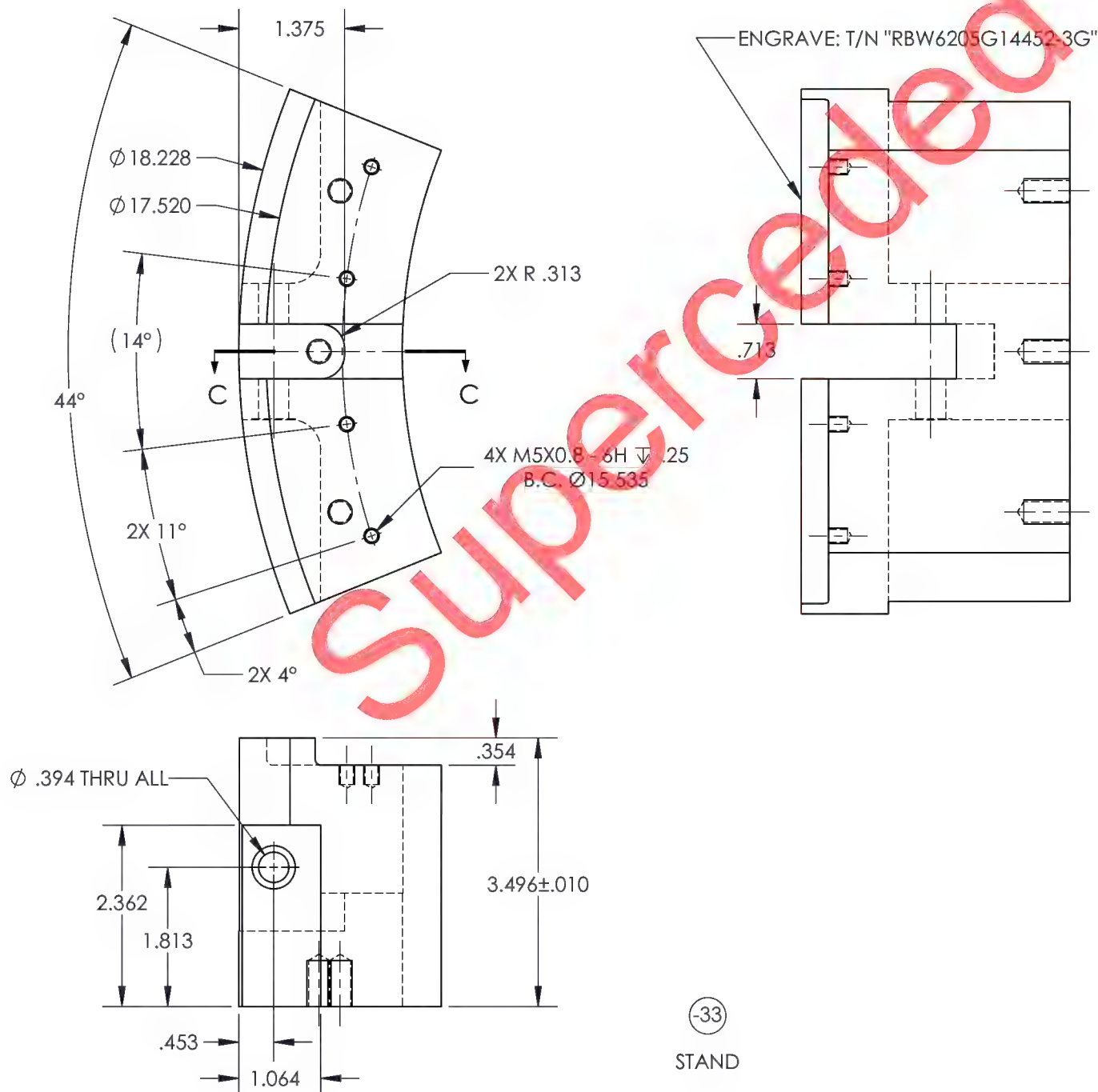
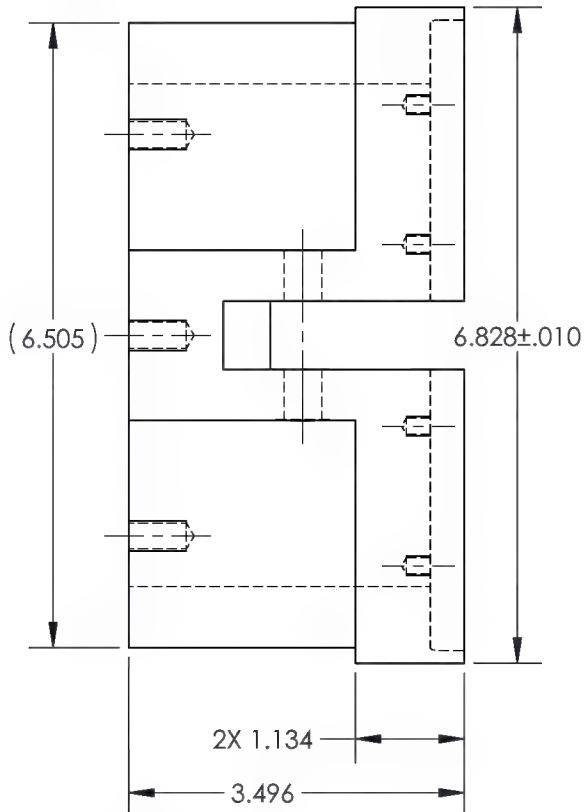
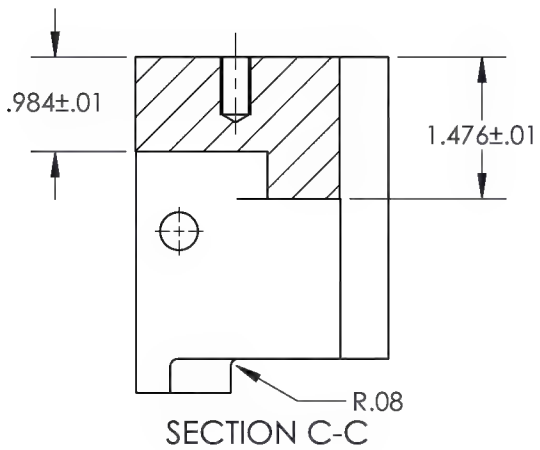
|  |                                   |
|--|-----------------------------------|
| <b>DART</b><br>AEROSPACE                               |                                   |
| TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND           |                                   |
| DWG NO. RBW6205G11532-3G-29                            | REV 4                             |
| MAT'L 1018   | DRAWN BY: CLOUGH                  |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>            |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                        |
| .XX ± .01 ANGLES ± 5°                                  | FINISH CAD PLATE YELLOW           |
| .X ± .1  | SPEC QQ-P-416F, TYPE II, CLASS II |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                     |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                      |
| SCALE 1:1  | DATE 11/18/2010 SHEET 14 OF 25    |


| REVISIONS |         |  |          |         |          |
|-----------|---------|--|----------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE     | INITIAL | APPROVED |
| 1         |         | CH'D C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES.   | 3/9/2011 | RJC     | RW       |
| 3A        |         | CORRECTED ENGRAVE ASSY # FROM RBW6205G14031-3G TO RBW6205G14032-3G   | 5/8/2015 | JAG     | RW       |
| 4         | 15-0098 | <b>-31</b> CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G. CH'D DIM WAS .62 IS .62 ±.015. | 5/8/2015 | RJC     | JAG      |



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| REVISIONS |         |  |           |         |          |
|-----------|---------|--|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE      | INITIAL | APPROVED |
| 1         |         | CORRECTED SECTION A-A & SIDE VIEWS & ADDED MISSING DIM'S.  | 3/9/2011  | RJC     | RW       |
| 2         |         | DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE. ADDED MISSING LINES PER G.E.   | 6/29/2011 | RJC     | RW       |
| 4         | 15-0098 | -33 CH'D DIM'S WAS .984 IS .984 ±.01, WAS 1.476 IS 1.476 ±.01, WAS 6.828 IS 6.828 ±.010, WAS 3.496 IS 3.496 ±.010. ADDED MISSING DIM .713. | 5/8/2015  | RJC     | JAG      |

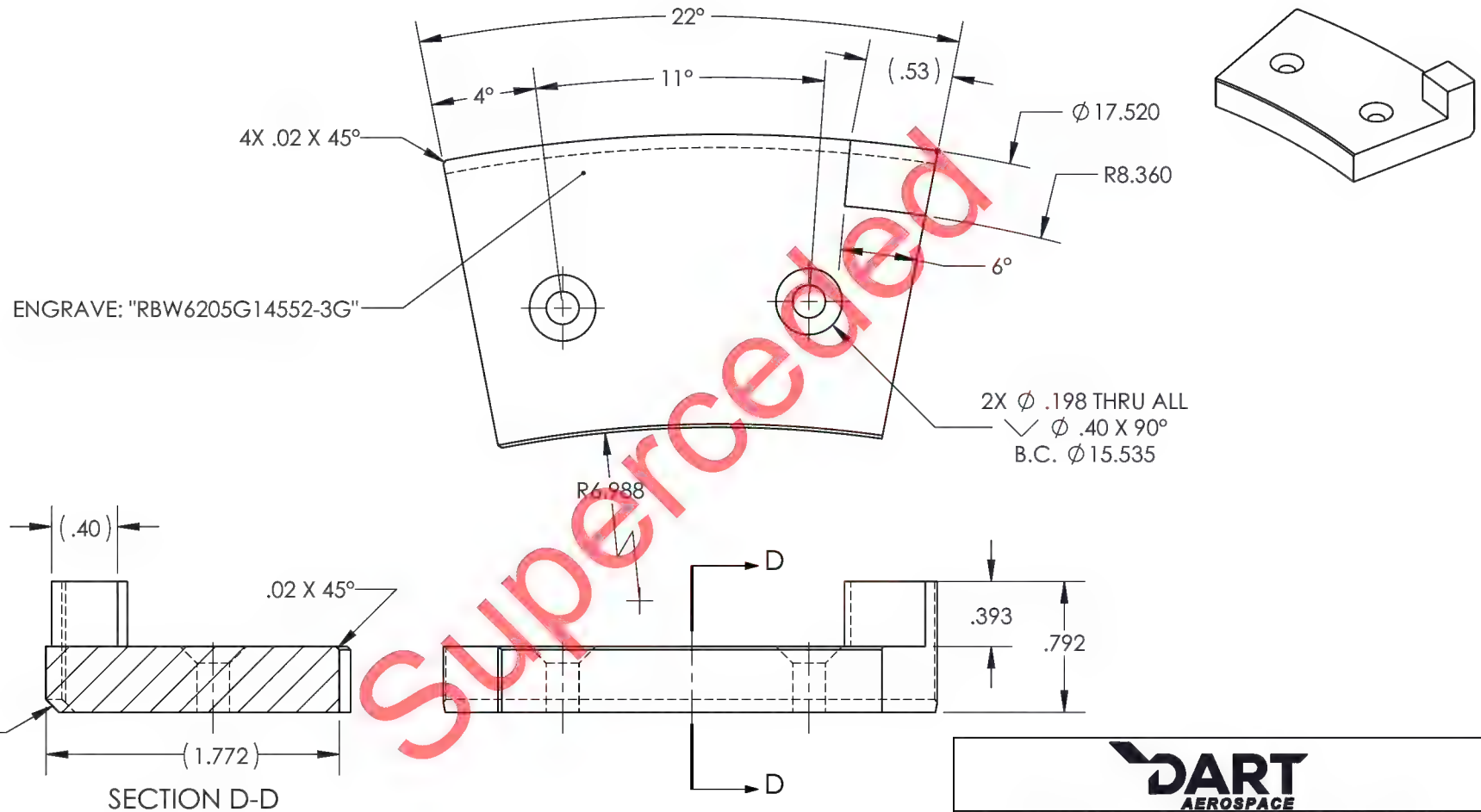


|   |  |  |              |
|---|--|--|--------------|
|            |  |  |              |
| TITLE <b>TRANSPORTABLE SWASHPLATE<br/>SUPPORT STAND</b>   |  |  |              |
| DWG NO. <b>RBW6205G11532-3G-33</b>  |  |  | REV <b>4</b> |
| MAT'L      6061   |  | DRAWN BY:      CLOUGH  |              |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES  |  | APPROVED <i>D. Weill</i>   |              |
| .XXX ± .005      FRACTIONS ± 1/8<br>.XX ± .01      ANGLES ± 5°<br>.X ± .1                       |  | REAT<br>TREAT      CLEAR ANODIZE<br>FINISH                               |              |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R<br>2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING |  | SPEC      MIL-A-8625F, TYPE II, CLASS I<br>USED ON MODEL<br>AGUSTA AW139 |              |
| SCALE      1:2  |  | DATE      11/18/2010   |              |
| SHEET 16 OF 25  |  |  |              |



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| REVISIONS |         |   |           |         |          |
|-----------|---------|---|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION   | DATE      | INITIAL | APPROVED |
| 1         |         | CH'D C.B. FROM Ø.365 TO Ø.400.  | 3/9/2011  | RJC     | RW       |
| 3         |         | -35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE. | 2/11/2013 | RJC     | DW       |
| 4         | 15-0098 | -35A CH'D ANGLE WAS 19° IS 22°.   | 5/11/2015 | RJC     | JAG      |

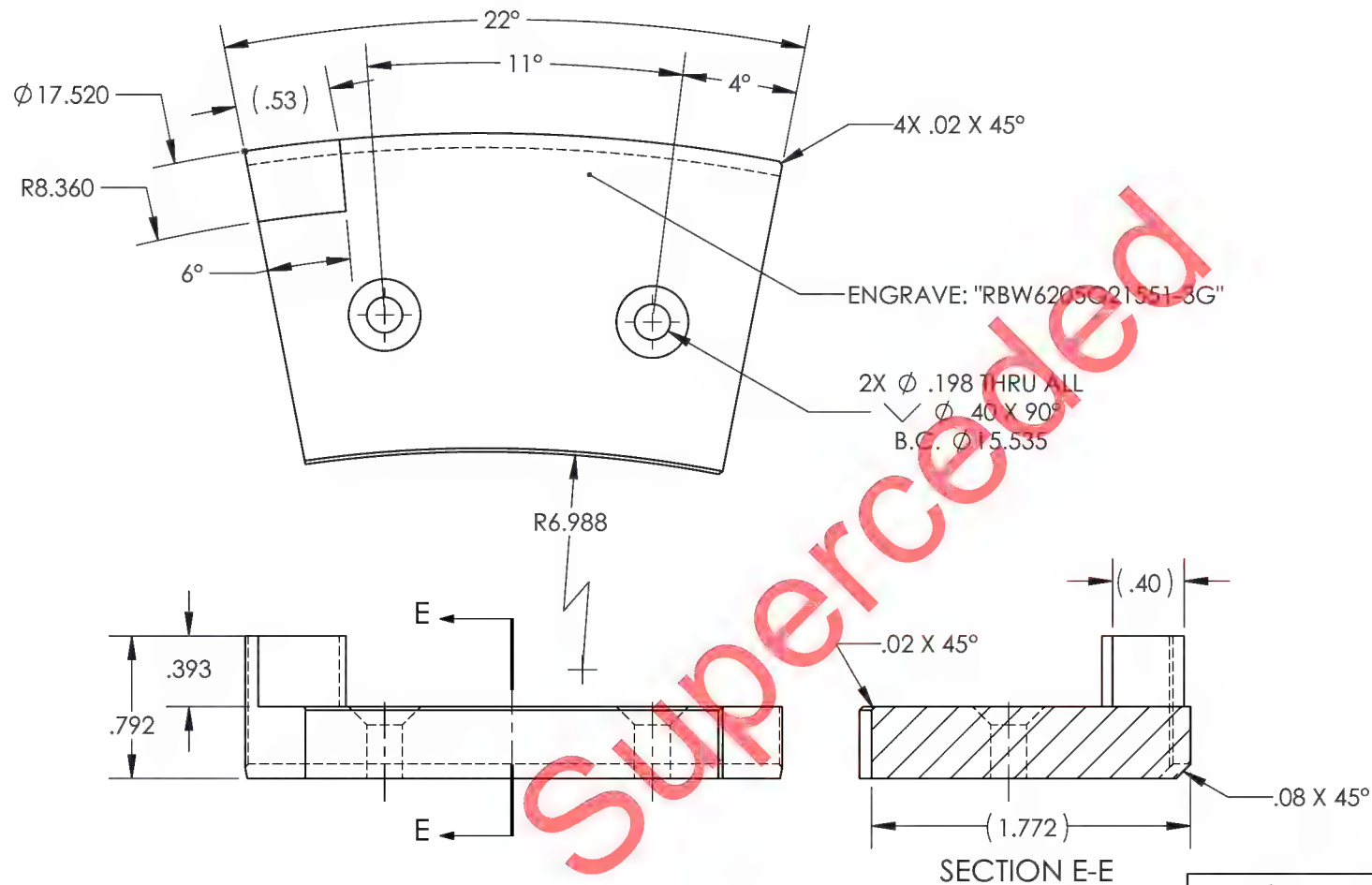


(-35A)  
PAD, LEFT

|  |                        |
|--|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-35A                           | REV 4                  |
| MAT'L WHITE DELRIN                                     | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT             |
| .XX ± .01 ANGLES ± 5°                                  | FINISH                 |
| .X ± .1  | SPEC                   |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139           |
| SCALE 1:1  | DATE 11/18/2010        |
| SHEET 17 OF 25   |                        |

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| REVISIONS |         |   |           |         |          |
|-----------|---------|---|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION   | DATE      | INITIAL | APPROVED |
| 1         |         | CH'D C.B. FROM Ø.365 TO Ø.400.  | 3/9/2011  | RJC     | RW       |
| 3         |         | -35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE. | 2/11/2013 | RJC     | DW       |
| 4         | 15-0098 | -35B CH'D ANGLE WAS 19° IS 22°.   | 5/11/2015 | RJC     | JAG      |



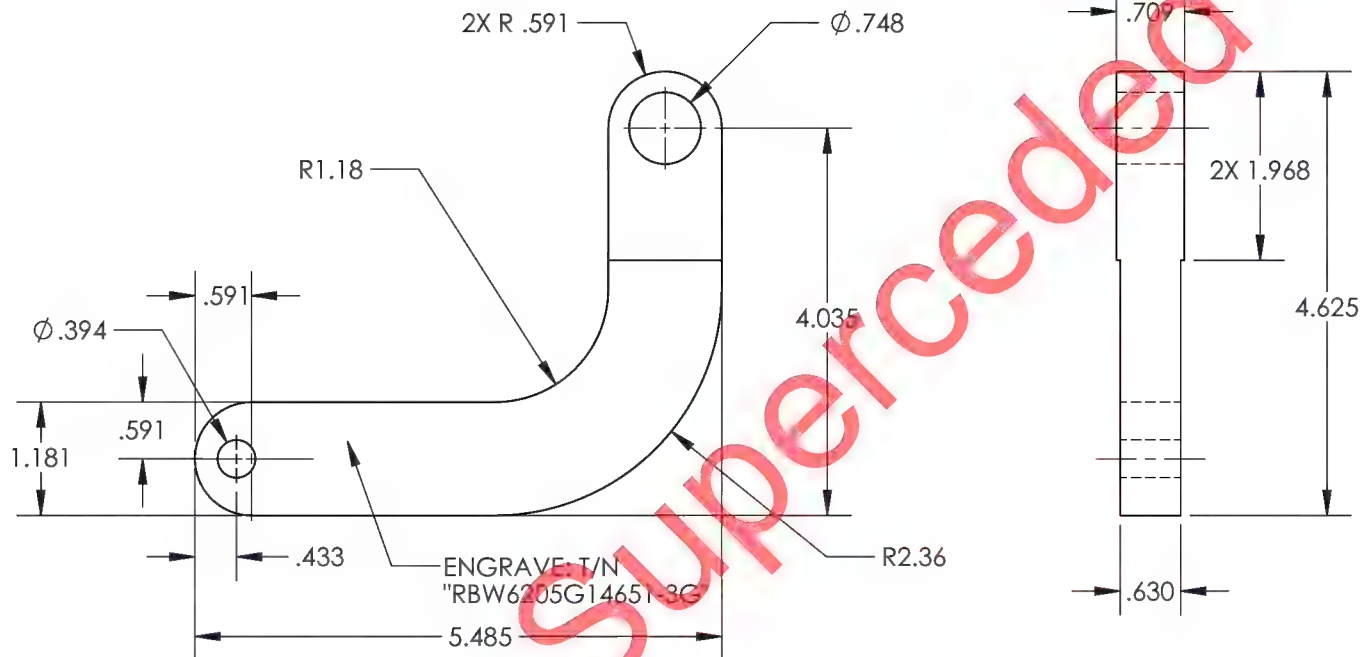
(-35B)

PAD, RIGHT

| RED BARN MACHINE                                    |     |  |            |
|---|-----|--|------------|
| TITLE   |     | TRANSPORTABLE SWASHPLATE SUPPORT STAND |            |
| DWG NO.   |     | RBW6205G11532-3G-35B                   | REV 4      |
| MAT'L WHITE DELRIN                                  |     | DRAWN BY: CLOUGH                       |            |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |     | APPROVED <i>D Weil</i>                 |            |
| .XXX ± .005   |     | HEAT TREAT                             |            |
| .XX ± .01   |     | FINISH                                 |            |
| .X ± .1   |     | SPEC                                   |            |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R        |     | USED ON MODEL                          |            |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING           |     | AGUSTA AW139                           |            |
| SCALE   | 1:1 | DATE                                   | 11/18/2010 |
|   |     | SHEET 18 OF 25                         |            |

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|-----------|-----|---------------------------|----------|---------|----------|
| REV       | ECR | DESCRIPTION               | DATE     | INITIAL | APPROVED |
| 1         |     | CH'D R.304 TO R.591 (X2). | 3/9/2011 | RJC     | RW       |

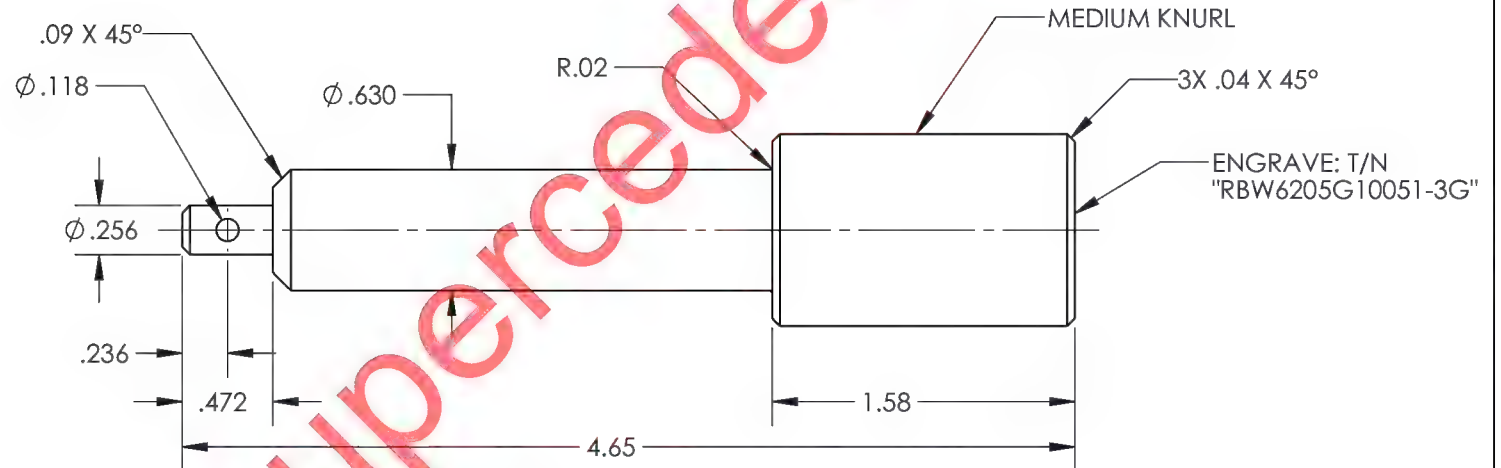
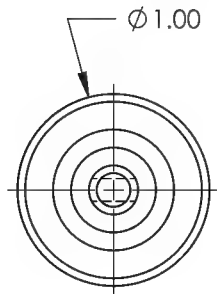
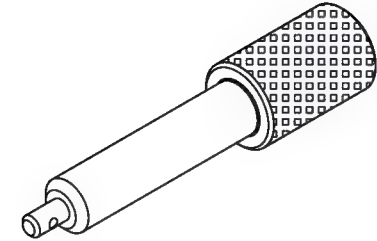


(-37)  
ARM

|  |                                    |
|--|------------------------------------|
| <b>DART</b><br>AEROSPACE                               |                                    |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                    |
| DWG NO. RBW6205G11532-3G-37                            | REV 4                              |
| MAT'L 6061   | DRAWN BY: CLOUGH                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                         |
| .XX ± .01 ANGLES ± 5°                                  | FINISH CLEAR ANODIZE               |
| .X ± .1  | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                       |
| SCALE 1:2  | DATE 11/18/2010                    |
| SHEET 19 OF 25   |                                    |

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|-----------|-----|-------------|------|----------|
| REV       | ECR | DESCRIPTION | DATE | INITIAL  |
|           |     |             |      | APPROVED |



(-39)

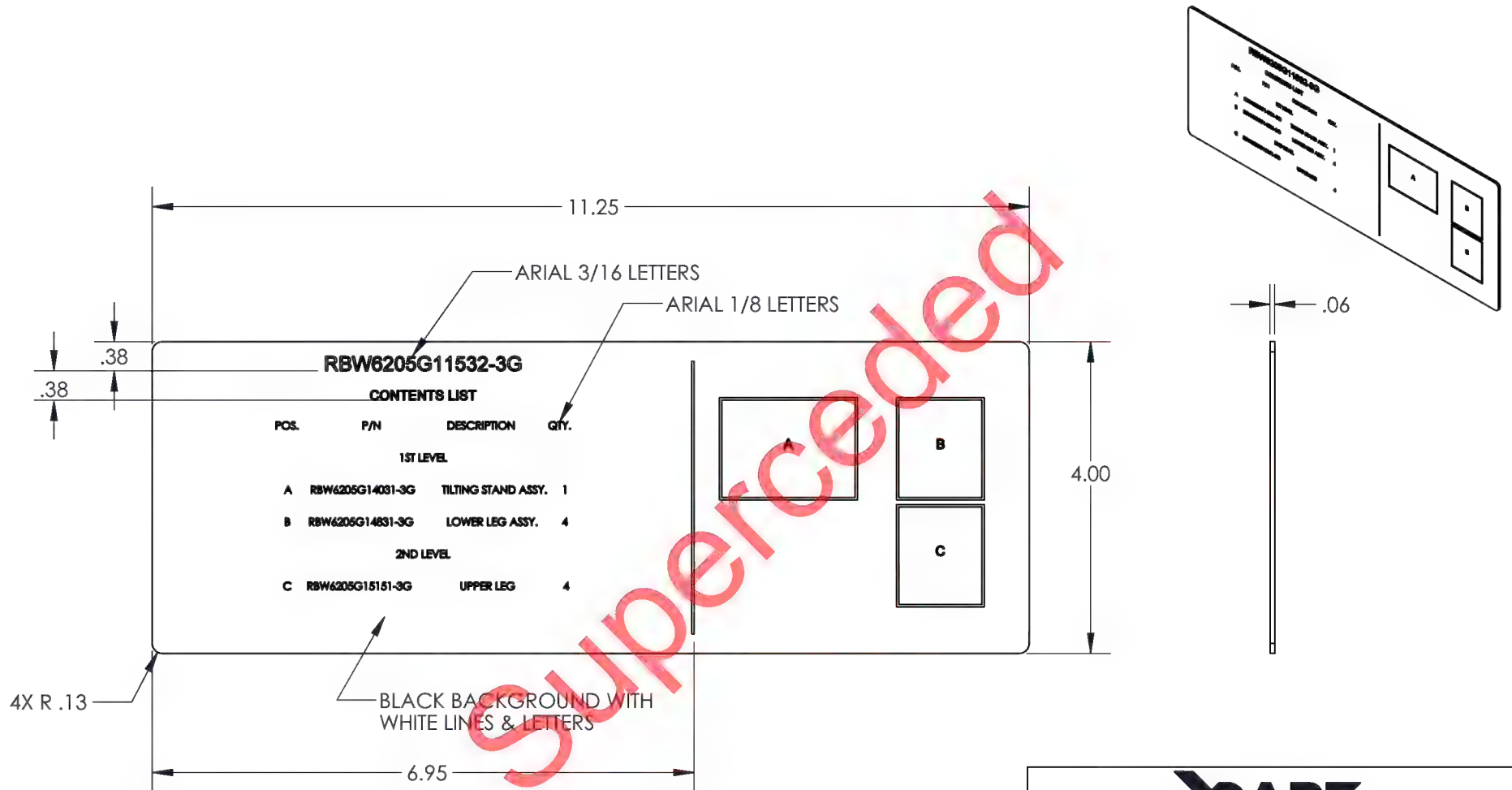
PIN

|  |                                    |
|--|------------------------------------|
| <b>DART</b><br>AEROSPACE                               |                                    |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                                    |
| DWG NO. RBW6205G11532-3G-39                            | REV 4                              |
| MAT'L 6061   | DRAWN BY: CLOUGH                   |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005  | HEAT TREAT                         |
| .XX ± .01  | FINISH CLEAR ANODIZE               |
| .X ± .1  | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                       |
| SCALE 1:4  | DATE 11/18/2010                    |
| SHEET 20 OF 25   |                                    |



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|-----------|-----|---|--|------|-----------|----------|
| REV       | ECR | DESCRIPTION   |  |      |           |          |
| 3A        |     | CORRECTED ITEM A FROM RBW6205G14032-3G TO RBW6205G14031-3G. |  |      | 1/13/2014 | JAG RW   |



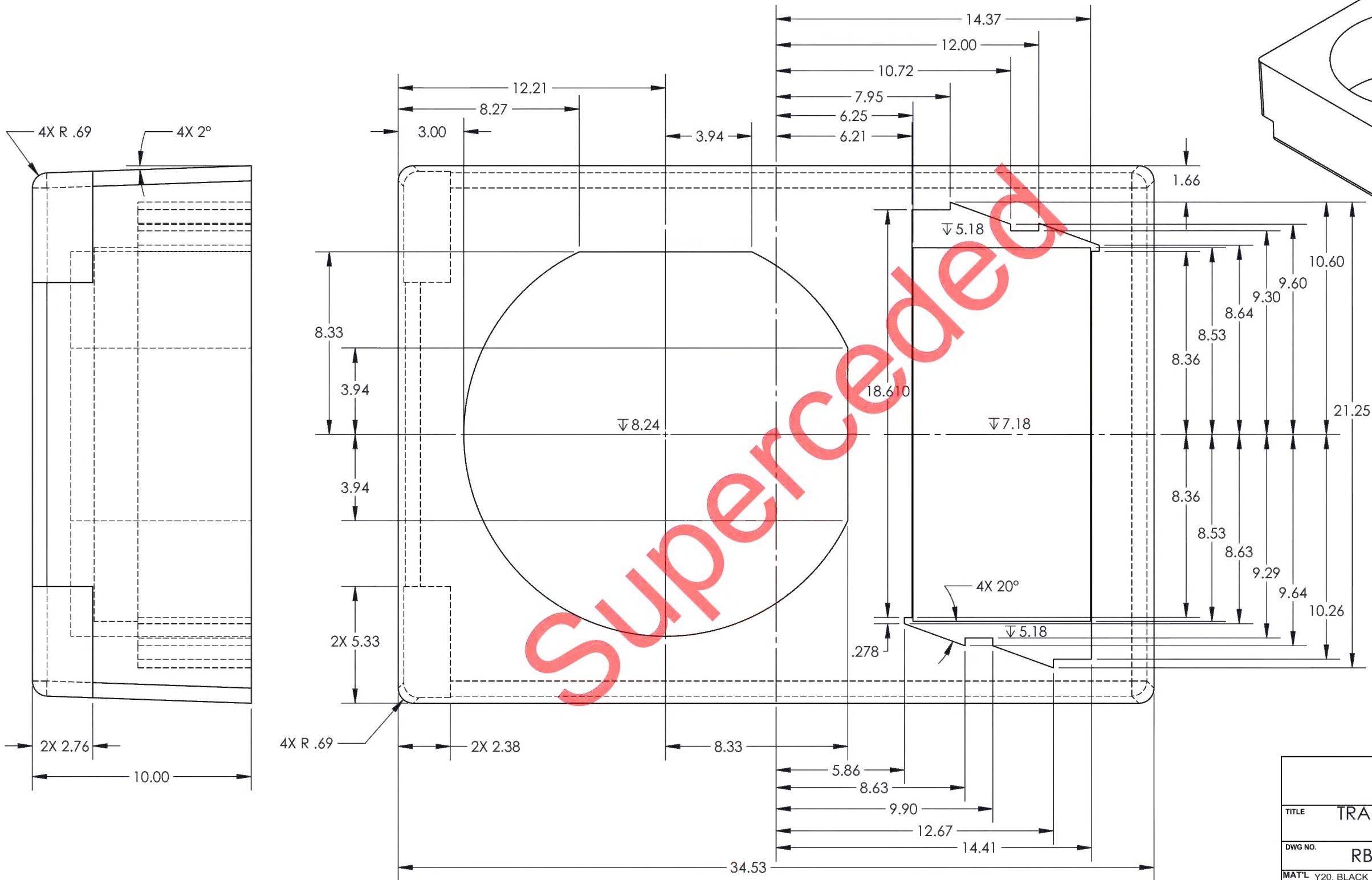
(-71)

INSIDE PLACARD

|  |                                |
|--|--------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                                |
| TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND           |                                |
| DWG NO. RBW6205G11532-3G-71                            | REV 4                          |
| MAT'L PLASTIC  | DRAWN BY: CLOUGH               |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>         |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT                     |
| .XX ± .01 ANGLES ± 5°                                  | FINISH                         |
| .X ± .1  | SPEC                           |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                  |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139                   |
| SCALE 1:2  | DATE 11/18/2010 SHEET 21 OF 25 |

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| REVISIONS |     |             |      |         |          |
|-----------|-----|-------------|------|---------|----------|
| REV       | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |



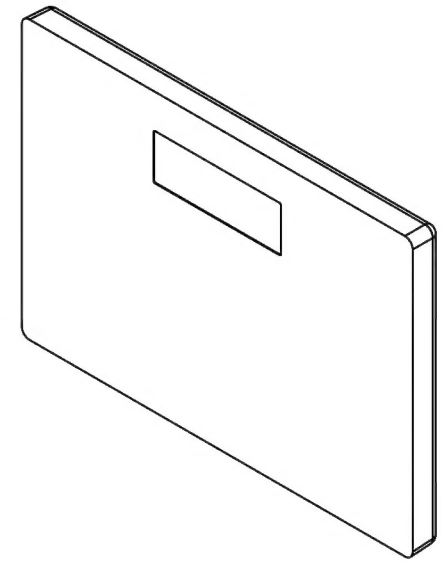
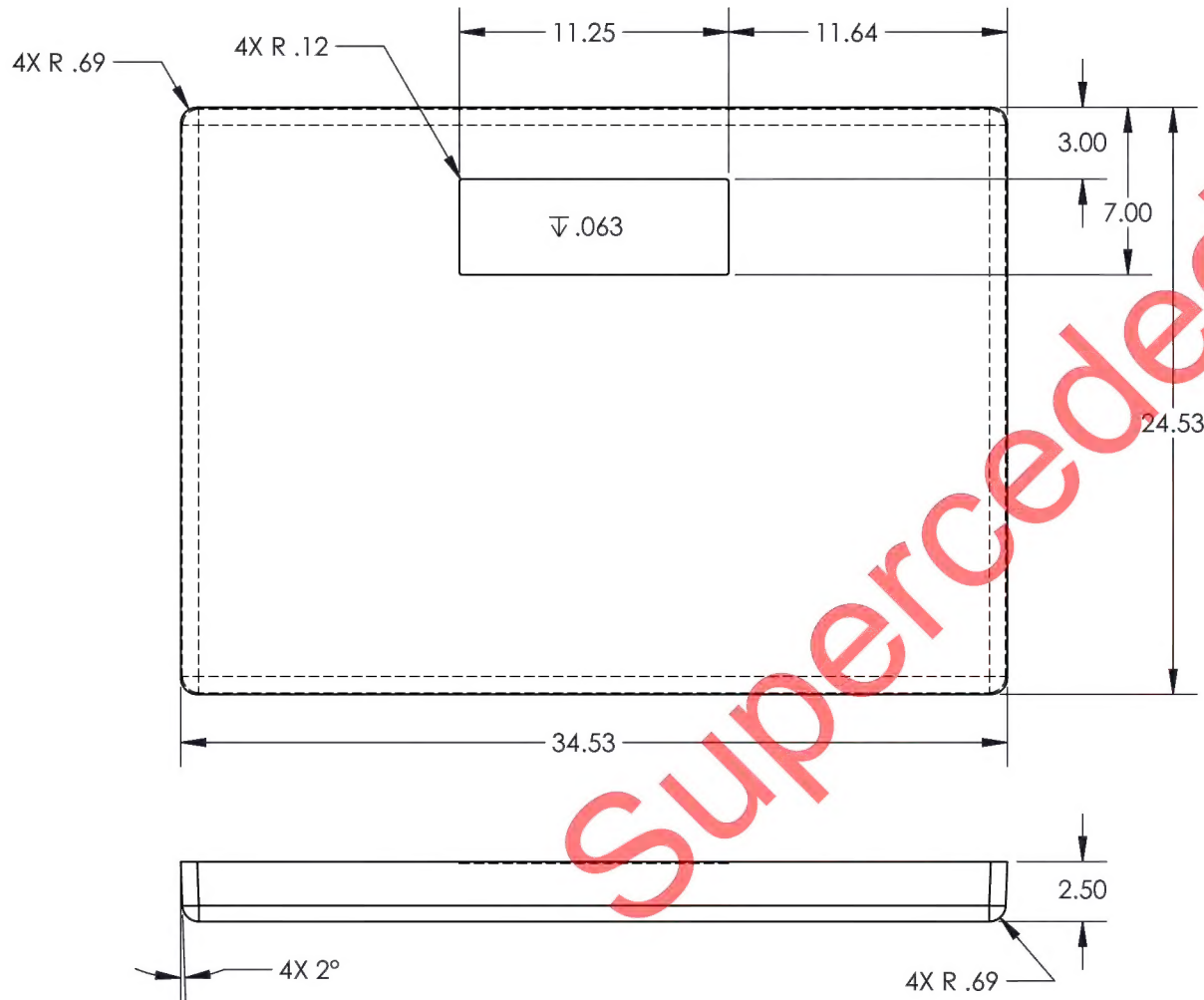
(-73)

BOTTOM FOAM

|  |                 |                        |       |
|--|-----------------|------------------------|-------|
| <b>DART</b><br>AEROSPACE                               |                 |                        |       |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                 |                        |       |
| DWG NO. RBW6205G11532-3G-73                            |                 |                        | REV 4 |
| MAT'L Y20, BLACK                                       |                 | DRAWN BY: CLOUGH       |       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |                 | APPROVED <i>D Weil</i> |       |
| .XXX ± .005 FRACTIONS ± 1/8                            |                 | TREAT                  |       |
| .XX ± .01 ANGLES ± 5°                                  |                 | FINISH                 |       |
| .X ± .1  |                 | SPEC                   |       |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        |                 | USED ON MODEL          |       |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           |                 | AGUSTA AW139           |       |
| SCALE 1:5  | DATE 11/18/2010 | SHEET 22 OF 25         |       |

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|-----------|-----|-------------|------|----------|
| REV       | ECR | DESCRIPTION | DATE | INITIAL  |
|           |     |             |      | APPROVED |

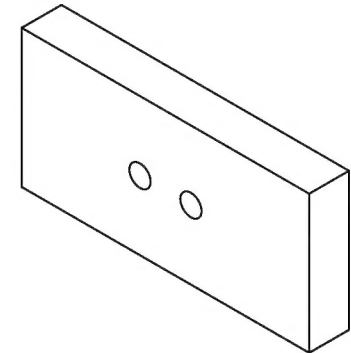
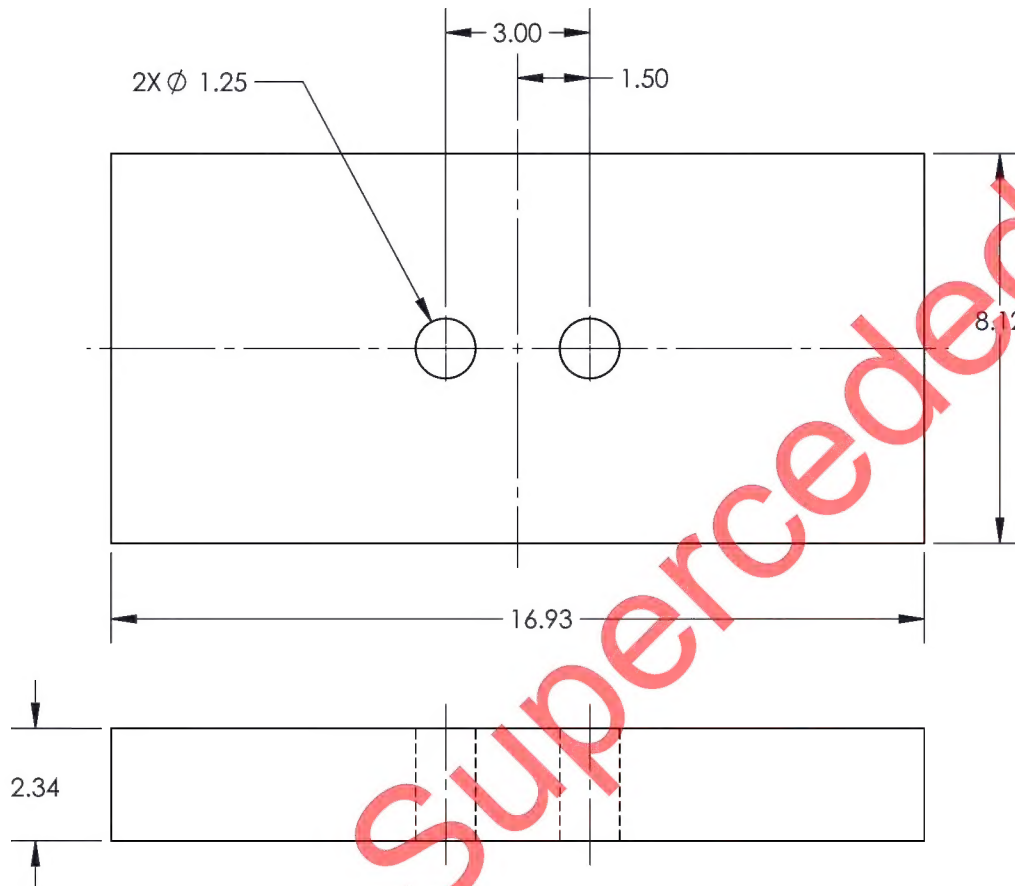


(-75)  
TOP LID FOAM

|  |                        |
|--|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-75                            | REV 4                  |
| MAT'L Y20, BLACK                                       | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT TREAT             |
| .XX ± .01 ANGLES ± 5°                                  | FINISH                 |
| .X ± .1  | SPEC                   |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | AGUSTA AW139           |
| SCALE 1:8  | DATE 11/18/2010        |
| SHEET 23 OF 25   |                        |

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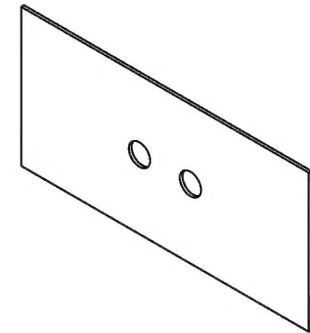
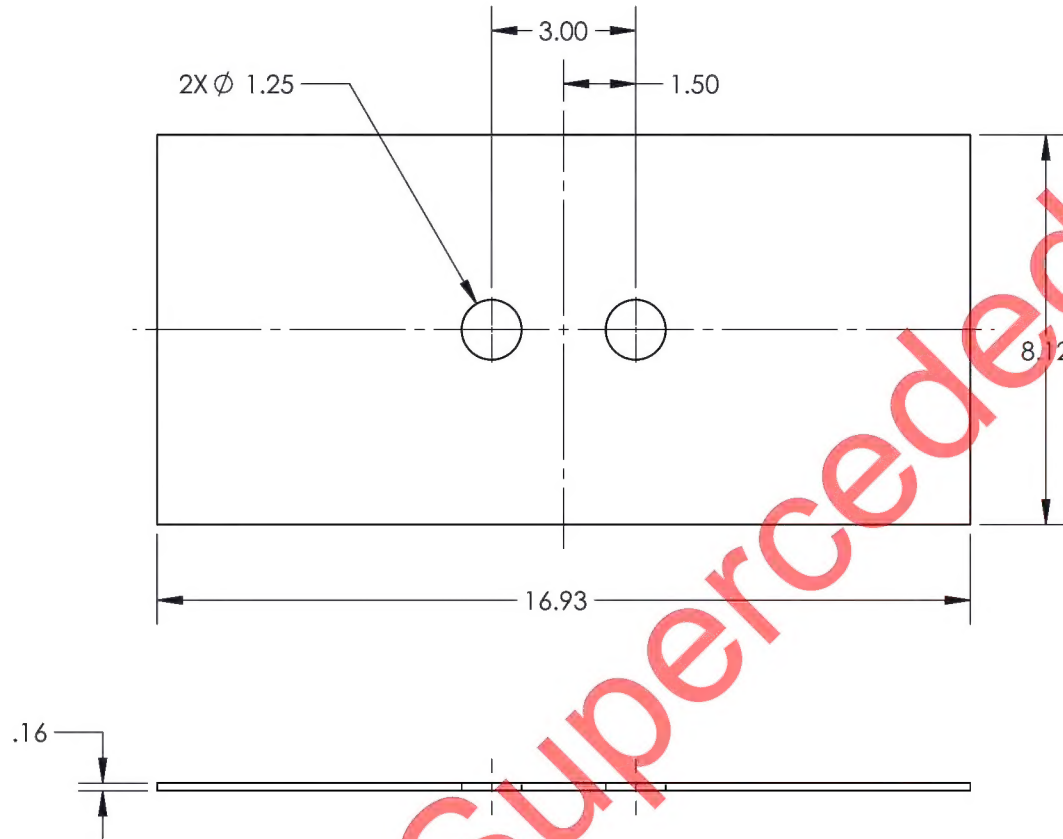
(-77)  
SHELF FOAM

|  |                        |
|--|------------------------|
| <b>DART</b><br>AEROSPACE                               |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-77                            | REV 4                  |
| MAT'L Y20, BLACK                                       | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT                   |
| .XX ± .01 ANGLES ± 5°                                  | TREAT                  |
| .X ± .1  | FINISH                 |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | SPEC                   |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | USED ON MODEL          |
|  | AGUSTA AW139           |
| SCALE 1:4  | DATE 11/18/2010        |
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|           |     |             |      | APPROVED |



(-79)  
SHELF STIFFENER

|  |                        |
|--|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE TRANSPORTABLE SWASHPLATE<br>SUPPORT STAND        |                        |
| DWG NO. RBW6205G11532-3G-79                            | REV 4                  |
| MAT'L COROPLAST  | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/8                            | HEAT                   |
| .XX ± .01 ANGLES ± 5°                                  | TREAT                  |
| .X ± .1  | FINISH                 |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | SPEC                   |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | USED ON MODEL          |
|  | AGUSTA AW139           |
| SCALE 1:4  | DATE 11/18/2010        |
|  | SHEET 25 OF 25         |